



Structural color: an emerging nanophotonic strategy for multicolor and functionalized applications

Wenhao Wang^{1†}, Long Wang^{1*}, Qianqian Fu^{2†}, Wang Zhang^{3†},
Liuying Wang¹, Gu Liu¹, Youju Huang^{2*}, Jie Huang¹, Haoyuan Zhang¹,
Fuqiang Guo¹ and Xiaohu Wu^{4*}

Color as an indispensable element in our life brings vitality to us and enriches our lifestyles through decorations, indicators, and information carriers. Structural color offers an intriguing strategy to achieve novel functions and endows color with additional levels of significance in anti-counterfeiting, display, sensor, and printing. Furthermore, structural colors possess excellent properties, such as resistance to extreme external conditions, high brightness, saturation, and purity. Devices and platforms based on structural color have significantly changed our life and are becoming increasingly important. Here, we reviewed four typical applications of structural color and analyzed their advantages and shortcomings. First, a series of mechanisms and fabrication methods are briefly summarized and compared. Subsequently, recent progress of structural color and its applications were discussed in detail. For each application field, we classified them into several types in terms of their functions and properties. Finally, we analyzed recent emerging technologies and their potential for integration into structural color devices, as well as the corresponding challenges.

Keywords: structural color; metasurface; photonic crystals; dynamic tunable

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Introduction

Structural color has gained tremendous attention since it was discovered in nature¹. It can be observed not only in a wide range of creatures, like butterflies, beetles, chameleons, and octopuses, but also in our daily life, e.g., digital versatile discs (DVDs), soap bubbles, and windows. The light-matter interaction, diffraction, scattering, interference, etc., produce vivid and bright color fea-

tures with high stability, endurance, and environmental friendliness^{2,3}. It holds more competitive edges than traditional coloration strategies and thus makes it promising in many fields. Besides, the properties of non-toxic, non-fading, physical and chemical resistance and uncomplicated manufacture enable it to be an ideal alternative to dyes and pigments^{4,5}. Therefore, researchers have made great efforts to increase structural color gamut and

¹Zhijian Laboratory, Rocket Force University of Engineering, Xi'an 710025, China; ²College of Materials, Chemistry and Chemical Engineering, Hangzhou Normal University, Hangzhou 311121, China; ³Engineering Product Development, Singapore University of Technology and Design, Singapore 487372, Singapore; ⁴Thermal Science Research Center, Shandong Institute of Advanced Technology, Jinan 250100, China.

[†]These authors contributed equally to this work.

*Correspondence: L Wang, E-mail: wlxs520@126.com; YJ Huang, E-mail: yjhuang@hznu.edu.cn; XH Wu, E-mail: xiaohu.wu@iat.cn

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improve brightness and purity, making structural color adapt to more extensive fields. Meanwhile, dynamically tunable and responsive photonic devices are in great demand for the needs of pacing technology innovation, which provides extensive opportunities for structural color. These properties can be easily achieved by adjusting the geometric parameters or refractive index under outer stimuli. The continuous exploration of structural color has led to its application in anti-counterfeiting, display technology, sensors, and printing. Consequently, an increasing number of multifunctional devices have been invented to enhance our lives and boost various industries^{6–8}.

There are several types of structural color platforms, including metasurface^{9–13}, photonic crystal (PC)^{14,15}, plasmonic resonance^{16,17}, resonance cavity^{18,19}, closed and non-closed packed colloid particle^{20–23}. The structural color of metasurfaces is attributed to periodic structure design and the coupling enhancement of meta-atoms, which endow perfect impedance matching or resonance excitation. Consequently, metasurfaces offer the capability to manipulate light in a manner that aligns with our specific intentions, providing tailored responses to various optical stimuli, despite the challenges associated with their high cost and the complexity of large-scale fabrication^{24,25}. Moreover, they can manipulate the flow of light in amplitude²⁶, phase^{27–29}, and polarization^{30–33} within subwavelength structures. Based on Mie scattering and resonance, plasmonic resonance, and Fano resonance etc., dielectric and metal metasurfaces can conveniently produce structural color³⁴. Nanostructures with elaborate geometry designs, such as rods, disks, and voids, are widely chosen for application. However, the fabrication process, characterized by its time-consuming nature and high costs, primarily impedes the industrial application and broader acceptance of this technology. Nevertheless, the high-resolution capabilities beyond the diffraction limit and angle independence contribute to its significant status. Typically, focused ion beam milling (FIB)³⁵, electron-beam lithography (EBL)³⁶, interference lithography (IL)³⁷, and femtosecond laser-induced periodic surface structures (LIPSS)^{38,39} are several mainstream manners. Benefiting from the advances of nano/micro-scale fabrication, PC leads the way to structural color with more diversities in one dimension (1D), two dimension (2D), and three dimension (3D) than its counterparts, which allows the patterns to embrace more flexibility, and less limitation on materials choice^{40–43}. Besides,

woodpile structures have demonstrated their effectiveness in achieving full photonic bandgaps, attracting a considerable amount of research interest^{44,45}. The aforementioned techniques, classified as top-down approaches, face limitations that hinder their widespread adoption. In contrast, bottom-up methods are gaining preference due to their cost-effectiveness and rapid prototyping capabilities. To overcome these limitations, self-assembled colloidal crystals have garnered significant interest among researchers. The focus is on leveraging the inherent advantages of bottom-up synthesis to enhance manufacturability and efficiency^{46–48}. As a kind of PC, it shows extreme compatibility with other substrates, which means it could be integrated with many different kinds of materials to achieve novel functions, such as hydrogels⁴⁹, polydimethylsiloxane (PDMS)³⁰, shape-memory polymers⁵⁰, magnetic particles and more^{51,52}. To realize structure color, closed or non-closed colloidal particles are prerequisites to form ordered systems, where a photonic stop band caused by Bragg diffraction prevents the transmission of specific wavelengths of light, leading to high reflectance within a specific visible spectrum related to lattice constants. Structural colors are produced by various techniques, including Fabry-Perot (F-P) nanocavities with superimposed metal-insulator-metal (MIM) layers^{53–55} and multilayer thin films fabricated through methods such as magnetron reactive sputtering, plasma-enhanced chemical vapor deposition (PECVD), or electron-beam evaporation. These methods exhibit vibrant colors based on different principles: F-P nanocavities achieve this through narrowband absorption due to resonance enhancement, while multilayer thin films utilize photonic bandgaps^{56,57}.

This paper is a comprehensive review of recent advancements in the field of structural color, with a particular focus on its applications in anti-counterfeiting, display technology, sensors, and printing (Fig. 1). Firstly, a variety of fabrication methods are discussed and compared, ultimately focusing on the selection of structural colors that are specifically suited for a range of application scenarios. Secondly, this review dissects the mechanisms underlying the emergence of structural colors and the foundational principles of their design in terms of micro/nano photonics strategy. A comparative analysis of five typical structural coloration principles is presented, shedding light on their individual advantages and limitations. This critical evaluation is intended to streamline the progression from conceptual design to

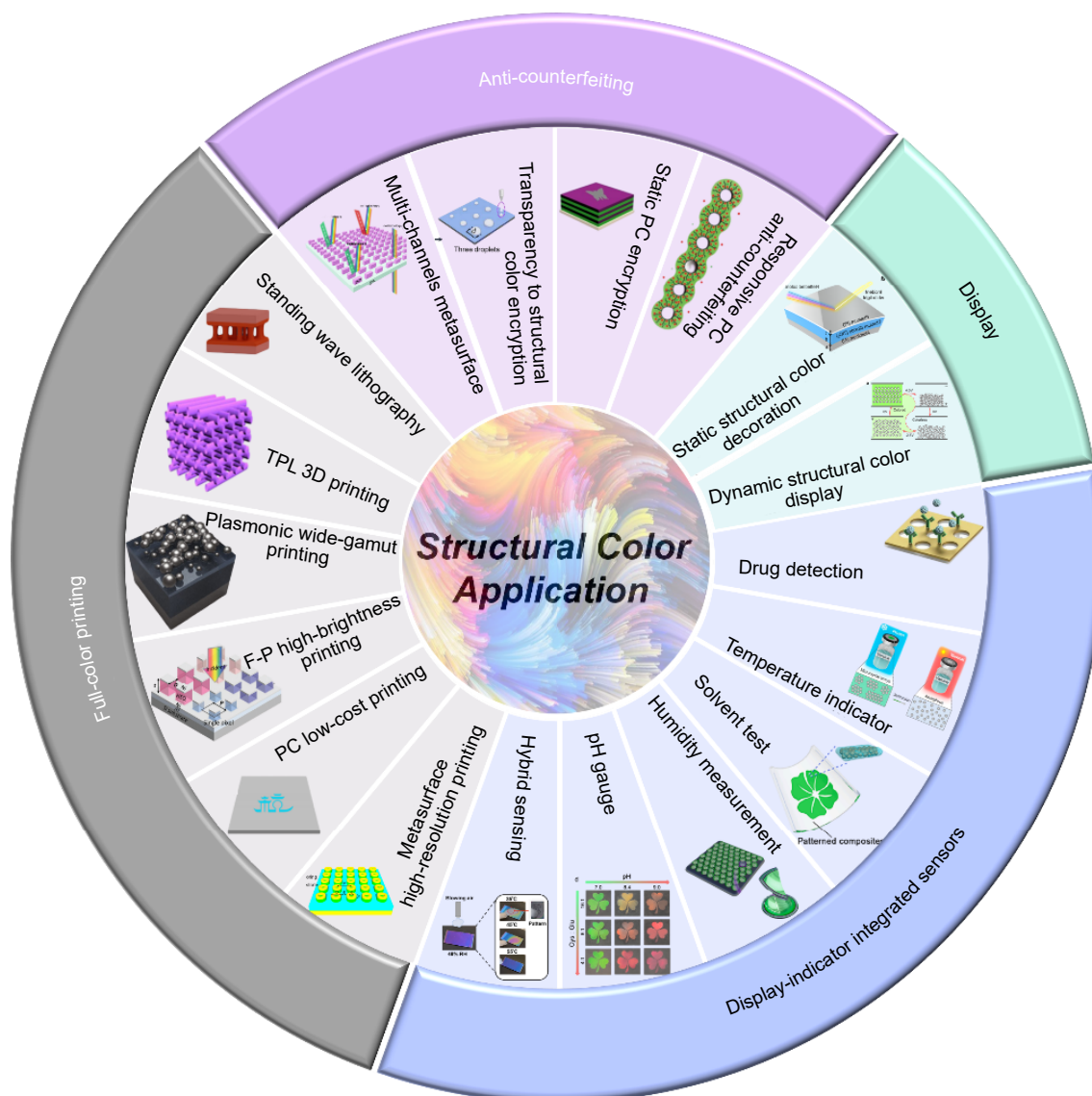


Fig. 1 | Overview of structural color applications. Multi-channels metasurfaces, transparency to structural color encryption, static PC encryption, responsive PC anti-counterfeiting, static structural color decoration, dynamic structural color display, drug detection, temperature indicator, solvent test, humidity measurement, pH gauge, hybrid sensing, metasurface high-resolution printing, PC low-cost printing, F-P high-brightness printing, plasmonic wide-gamut printing, two-photon lithography (TPL) 3D printing, standing wave lithography. Figure reproduced with permission from: ref.⁶⁴, American Chemical Society; ref.⁶⁵, AAAS; ref.⁶⁶, American Chemical Society; ref.⁵², John Wiley and Sons; ref.⁶⁷, American Chemical Society; ref.²¹, Springer Nature; ref.⁶⁸, John Wiley and Sons; ref.⁴⁹, American Chemical Society; ref.⁶⁹, Elsevier; ref.⁷⁰, Elsevier; ref.⁷¹, American Chemical Society; ref.⁷², Elsevier; ref.⁷³, American Chemical Society; ref.⁴², American Chemical Society; ref.⁷⁴, John Wiley and Sons; ref.⁷⁵, Springer Nature; ref.⁴⁵, Springer Nature; ref.³⁷, Springer Nature.

practical application. Thirdly, the review delves into the burgeoning applications of structural colors from artificial structures to colloidal crystals. It grounds the discussion in practical applications that showcase the versatility of current design strategies and their capacity to satisfy a broad array of functional demands. Finally, this review presents the challenges ahead and potential avenues for future research.

This review sets itself apart from prior studies with the

following distinctive contributions^{58–63}:

1) We categorized the main structural color fabrication methods into bottom-up, top-down, and hybrid approaches, providing guidance for selecting suitable methods in various applications scenarios.

2) We thoroughly discuss the five primary mechanisms of structural coloration, providing an in-depth understanding of the behavior of structural colors from the perspectives of fundamental physics and photonics.

3) We have comprehensively discussed the application potential and intrinsic relationships of structural colors, moving beyond mere descriptions of single structural color method, thus providing an application-oriented perspective to clarify the prospects of structural color applications.

Methods

A summary of fabrication methods, building blocks, advantages and their functionalities is presented in [Table 1](#).

The numerous methods for fabricating structural colors can be broadly categorized into three approaches: the bottom-up method, the top-down method, and a hybrid approach that integrates both. The bottom-up method, notable for its cost-effectiveness and accessible fabrication process, holds significant potential for industrial-scale production. Conversely, the top-down method excels in creating intricate nano-/microstructures, catering to high-resolution demands in display and printing technologies, albeit at the expense of higher manufacturing

Table 1 | A summary of different fabrication methods for structural color.

Classification	Fabrication method	Building blocks	Advantages	Functionalities	Ref.
Bottom-up method	Magnetic field induced self-assembly	Fe ₃ O ₄ @TA-PVP nanoparticle	Magneto-responsive	Display	ref. ⁵¹
		Fe ₃ O ₄ @PVP@PGDMA		Display and anti-counterfeiting	ref. ⁵²
	Steric repulsion induced self-assembly	Fe ₃ O ₄ -attached <i>den</i> -BBC P(AW- <i>b</i> -BnW)		Display	ref. ⁷⁶
	Dip-coating	ZnS@SiO ₂ nanoparticle	Thermo-responsive, programmable encryption	Sensor, display and anti-counterfeiting	ref. ⁷⁷
	Open mill machine	PS@PEA@P(EA- <i>co</i> -AA)	Humidity-responsive and flexible	Sensor, display and anti-counterfeiting	ref. ⁷⁸
	Evaporation induced self-assembly	SiO ₂ nanoparticle	Alcohol-responsive	Sensor and anti-counterfeiting	ref. ¹⁴
		CeO ₂ @SiO ₂	Electrically responsive and high saturation	Display	ref. ⁴⁶
		SiO ₂ nanoparticle	Self-healing, programmable and flexible		ref. ⁷⁹
	Sacrificial template method	Inverse opal polypeptide	Solvent/pH dual-responsive	Anti-counterfeiting	ref. ⁷¹
		Inverse opal PFS	Electrically responsive	Display	ref. ⁸⁰
	Confined self-assembly of suspension	P(MMA-BA) nanoparticle	Mechanically/pH dual-responsive	Anti-counterfeiting, sensor	ref. ⁸¹
	Spin-coating	TiO ₂ /PMMA 1D PC	Low-cost and vapor/solvent response	Anti-counterfeiting	ref. ⁶⁶
	Electron-beam evaporation	ZnS/Ge 1D PC	Precise color and large-scale	Display	ref. ⁸²
		ZnS/Ge/Ag multilayer film	Wide-gamut, high purity, and large-scale		ref. ⁸³
	Air-water interface self-assembly	PS nanoparticle	Mechanically responsive, fast and high brightness	Sensor	ref. ⁸⁴
	Silkscreen printing	SiO ₂ nanoparticle	Fast and large-scale	Printing and anti-counterfeiting	ref. ⁸⁵
	Hydrothermal growth	ZnO flower-like nanostructure	Feasible and low-cost	Display	ref. ⁸⁶
	Spray coating	P(St-MMA-AA) nanoparticles	High brightness and angle-independence	Display and sensor	ref. ⁸⁷
	Polymerization and microfluidic chip	Oil droplet	Low-cost	Display	ref. ⁸⁸
	Functional group modification and layer by layer dip coating	Chitosan/CMC-N ₃ 1D PC	Fast, low-cost, and temperature/relative humidity dual-responsive	Display and anti-counterfeiting	ref. ⁷²

Table 1 (Continued)

Classification	Fabrication method	Building blocks	Advantages	Functionalities	Ref.
Top-down method	EBL, reactive ion etching, and inductively coupled plasma	Asymmetric Al cross	Dual-mode color states, high-density information encoding storage	Display, anti-counterfeiting and printing	ref. ³¹
	FIB	Nanohole	High-resolution and precise color	Display and printing	ref. ³⁵
	EBL and reactive ion etching	Si nanorod	Solvent response, high brightness and purity, and wide gamut	Printing and anti-counterfeiting	ref. ³⁶
	Pulsed laser printing	Ag nanojet	Fast and convenient	Printing and anti-counterfeiting	ref. ⁸⁹
	Nanoimprinting	PDMS grating	Fast and dynamic tunable	Display and anti-counterfeiting	ref. ⁹⁰
	Femtosecond laser lithography	Hydrogel micropillar	Designable and vapor responsive	Anti-counterfeiting and printing	ref. ⁹¹
	Two-photon polymerization lithography	Woodpile IP-Dip resist	Ultra-high resolution and 3D printing	Anti-counterfeiting and printing	ref. ⁴⁵
Bottom-up and top-down integrated method	PECVD, electron beam evaporation, and EBL	Al grating	Multi-mode polarization encoding and broad color range	Display, anti-counterfeiting and printing	ref. ⁹²
	PECVD and EBL	Si ₃ N ₄ nanorod	High-resolution and dual-mode color states	Display, anti-counterfeiting and printing	ref. ⁶⁴
	Magnetron sputtering and EBL	α -Si cube	High-resolution and electrically tunable	Display	ref. ⁹³
	Chemical crosslinking and ink-jet printing	Polymer microdome	Janus property, high-resolution, large-scale, and convenient	Printing	ref. ⁶⁵
	Chemical crosslinking and digital light processing 3D printing	Highly charged elastic nanoparticle	4D printing, thermos-responsive		ref. ⁹⁴
	Seed-mediated method and laser	Au nanoplate	High resolution	Printing	ref. ⁹⁵
	Femtosecond laser lithography and Electron-beam evaporation	TiAlN/TiN film	High resolution and precise color design		ref. ³⁸

Note: The bottom-up method emphasizes the gradual assembly of micro-/nanostructures through chemical synthesis or straightforward physical techniques, starting from basic components and building up to the complete structure. Conversely, the top-down method employs sophisticated micro- and nanofabrication tools to meticulously craft structures via subtractive manufacturing, focusing on the evolution from bulk materials to tailored micro- and nanostructures. The bottom-up and top-down integrated method combines both, integrating the distinctive attributes of each method to form a cohesive and synergistic fabrication process.

costs. Furthermore, the synergistic integration of bottom-up and top-down methods has forged a pioneering pathway to reconcile the competing priorities of cost and fabrication efficiency. As the field of structural color technology advances, these diverse fabrication techniques can be strategically selected to address the nuanced requirements of specific application scenarios.

Coloration mechanisms

The various nanostructures inherent in structural color platforms facilitate distinct light-matter interactions, each manipulating light based on its unique mechanism.

Herein, we briefly introduce the fundamental principles of five main types of structural color generation strategies, including 1D PC, F-P cavity, 2D and 3D colloidal crystal, and metasurface (Fig. 2).

1D structural color

1D PC

The creation of structural colors can be achieved through the strategic alternation of layers with high and low refractive indices within a one-dimensional PC. These 1D PCs exhibit distinct optical properties that are

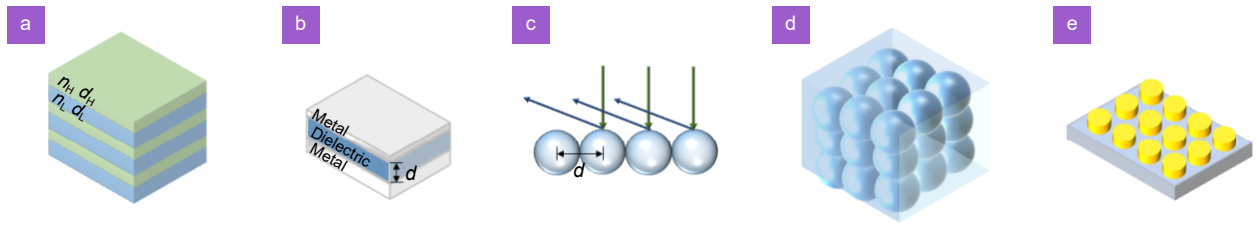


Fig. 2 | Mechanisms of structural color. (a) Schematic diagram of 1D PC with alternative high and low refractive index dielectric layer. n_H and n_L are the refractive indices of the high and low refractive index dielectric layer, and d_H and d_L are their corresponding thickness. (b) F-P cavity with a configuration that dielectric layer with thickness d is sandwiched between two metal layers. (c) 2D colloidal crystal with particle distance d . (d) 3D colloidal crystal that is surrounded by materials with refractive index contrast. (e) Schematic diagram of the metasurface.

influenced by factors such as periodicity, refractive index contrast, layer thickness, and the surrounding environment. The distinctive optics characteristics stem from the photonic bandgap (PBG) formation, a phenomenon arising from the constructive interference of light waves^{66,96,97}. As depicted in Fig. 2(a), the traditional 1D PC does not necessitate the utilization of costly lithographic techniques such as FIB, EBL, or femtosecond laser. Instead, a variety of coating methods, including magnetron sputtering, electron beam evaporation, and spin coating, are viable alternatives. It is crucial to control the deposition rate meticulously to ensure robust interlayer bonding and to mitigate the risk of film cracking due to excessive internal stress.

For periodic 1D PC (with the same refractive index and thickness for all basic units), the center wavelength λ_0 , the reflectivity R , and the bandwidth of PBG $\Delta\lambda_0$ are given by the following equations^{62,98–100}

$$n_H d_H = n_L d_L = 2m\lambda, \quad (1)$$

$$R = \left[\frac{1 - \left(\frac{n_H}{n_L} \right)^{2N} \frac{n_H^2}{n_a n_s}}{1 + \left(\frac{n_H}{n_L} \right)^{2N} \frac{n_H^2}{n_a n_s}} \right]^2, \quad (2)$$

$$\Delta\lambda_0 = \frac{4\lambda_0}{\pi} \arcsin \left[\frac{n_H - n_L}{n_H + n_L} \right], \quad (3)$$

where m is the diffraction order ($m=0, 1, 2, \dots$); n_H and n_L are the refractive indices of the high and low refractive index layers; d_H and d_L refer to the thickness of high and low refractive index layers; n_a and n_s are the refractive indices of free space (usually air) and substrate respectively; N is the number of periods.

For quasi-periodic 1D PC which has a "doping layer" or forms periodic units with more than two layers, the total reflection and transmission can be described by the transfer matrix method (TMM) as follows^{101–103}:

$$\mathbf{M}_l = \begin{bmatrix} \cos \left(2\pi n_l d_l \frac{\cos \theta_l}{\lambda} \right) & j \frac{\sin \left(2\pi n_l d_l \frac{\cos \theta_l}{\lambda} \right)}{\eta_l} \\ j \eta_l \sin \left(2\pi n_l d_l \frac{\cos \theta_l}{\lambda} \right) & \cos \left(2\pi n_l d_l \frac{\cos \theta_l}{\lambda} \right) \end{bmatrix}, \quad (4)$$

$$\eta_l = \begin{cases} n_l / \cos \theta_l, \text{ TM} \\ n_l \cos \theta_l, \text{ TE} \end{cases}, \quad (5)$$

$$\begin{bmatrix} E_{l-1} \\ H_{l-1} \end{bmatrix} = \mathbf{M}_l \begin{bmatrix} E_l \\ H_l \end{bmatrix}, \quad (6)$$

where \mathbf{M}_l is the characteristic matrix of l layers; d_l , n_l and θ_l are the thickness, refractive index and refracting angle of the l th layer, respectively; λ is the wavelength of the light; η_l is the admittance; and E_{l-1} , H_{l-1} and E_l , H_l are the tangential components of electric and magnetic fields of $l-1$ th and l th layer, respectively. According to Snell's law, $n_l \sin \theta_l = n_0 \sin \theta_0$, the final characteristic equation of all n layers can be expressed as

$$\begin{bmatrix} E_l \\ H_l \end{bmatrix} = \prod_{l=1}^n \mathbf{M}_l \begin{bmatrix} E_n \\ H_n \end{bmatrix} = \begin{bmatrix} m_{11} & m_{12} \\ m_{21} & m_{22} \end{bmatrix} \begin{bmatrix} E_n \\ H_n \end{bmatrix}. \quad (7)$$

Specifically, the total reflection R and transmission T are given by the following equations

$$R = \left| \frac{m_{11} + \eta_n m_{12} - \eta_0^{-1} (m_{21} + \eta_n m_{22})}{m_{11} + \eta_n m_{12} + \eta_0^{-1} (m_{21} + \eta_n m_{22})} \right|^2, \quad (8)$$

$$T = \frac{4\text{Re}(\eta_n/\eta_0)}{|m_{11} + \eta_n m_{12} + \eta_0^{-1} (m_{21} + \eta_n m_{22})|^2}, \quad (9)$$

where η_0 is the admittance of the air and η_n is the admittance of the n th layer. The structural color of a 1D PC arises from the selective reflection of light at specific wavelengths; that is, altering the position of PBG can readily change color.

F-P cavity

F-P cavity bears similarities to the 1D PC in terms of

configuration. However, the key distinction lies in its simpler three-layer configuration, which facilitates more accessible and straightforward production of structural color (Fig. 2(b)). The top metal layer and bottom mirror layer form a cavity to confine light in the dielectric layer, which results in an absorption peak or reflection dip^{18,57}. In addition, the F-P cavity is usually asymmetric, with a thinner top metal layer and a thicker bottom layer. In this case, incident light can effectively come into the resonance cavity to support F-P resonance mode and interference of light at the metal-dielectric interface. The reflection intensity can be calculated as¹⁰⁴

$$R = \frac{2R_m \cdot (1 - \cos\delta)}{1 + R_m^2 - 2R_m \cos\delta}, \quad (10)$$

$$\delta = 2m\pi = \frac{2\pi}{\lambda} \cdot n \cdot 2d \cdot \cos\theta_t, \quad (11)$$

where R_m is the reflectance of the metal mirror and δ is the phase difference of the neighboring emergent light from dielectric to air after the bottom mirror's reflection. In Eq. (11), m is the resonance order at wavelength λ ; n and d are the refractive index and thickness of the dielectric spacer, respectively, and θ_t is the angle of transmission.

F-P cavity resonance has more sensitive angle-dependence due to the derivation of (λ/θ) being highly dependent on n and incident angle^{83,105,106}. When the application does not necessitate this angle-dependent characteristic, it is advisable to minimize the thickness of the top metallic layer and opt for a material with a higher refractive index. Moreover, to enhance the color purity and improve the brightness, a feasible way is to increase the quality factor to narrow the peak (dip) width.

It is noteworthy that through an elaborate choice of lossy material and designing of dielectric spacer thickness, broadband absorption can be obtained, resulting in a black appearance, which is unattainable for PC¹⁰⁷. Recently, the F-P cavity has been widely extended in many fields rather than only for structural color generation, especially F-P cavity-enhanced electrochromism which successfully achieves the combination of structural color and pigment color^{108–111}. Therefore, due to the simple configuration and easy fabrication, the F-P resonance cavity enables the generation of structural color more easily. The possibility of high internal stress of film can be greatly reduced when compared with 1D PC, even though using the same fabrication method (magnetron sputtering or electron-beam evaporation), because of the reduction of layer numbers.

2D structural color

2D colloidal crystal

Colloidal crystals can self-assemble into a 2D hexagonal array with high periodicity and densely closely packed characteristic. Of various nanosphere diameters and refractive indices of colloidal crystal, it exhibits different diffraction and scattering behaviors. The 2D colloidal crystal can be seen as a kind of grating-film combination, the diffraction structural color can be explained by interference theory and Bragg's law:

$$m\lambda_0 = 2Dn_{\text{eff}}\cos\theta_b \quad (m = 1, 2, \dots), \quad (12)$$

$$m\lambda_0 = dn(\sin\theta_i + \sin\theta_m) \quad (m = 1, 2, \dots), \quad (13)$$

where θ_b is the refraction angle of light in the thin film (nanospheres in line can be equivalent to a thin film); D and n_{eff} are the equivalent thickness of the thin film and refractive index; d refers to the distance between two adjacent particles; n is the refractive index of particles; θ_i and θ_m are the incident and reflection angle, respectively. m and λ_0 are the diffraction order and wavelength.

However, light beams are not only diffracted and scattered toward all directions but also transmitted through the monolayer nanosphere arrays, resulting in low brightness and intensity observed by the eyes. To counteract this and enhance the observed brightness and intensity of the diffracted and reflected light, it is beneficial to employ strategies such as utilizing a high collimation beam (under sunshine), or a black background (substrate), which helps in maximizing the contrast and visibility of structural color^{112,113}. Compared to the above-mentioned structural color generation platforms, colloidal crystal has outstanding low-cost and large-scale potential, which can be fabricated by air-liquid interface self-assembly, spin coating, and micro-propulsive injection method^{114–116}. Among these, air-liquid interface self-assembly is particularly efficient for producing high-quality 2D colloidal crystals. The process involves hydrophobic colloidal particles settling on an aqueous solution's surface, where they spread due to the water's higher surface tension. To achieve a perfect monolayer PC, it is crucial to carefully increase the spreading fraction of the colloidal particles on the water's surface and to utilize surfactants to improve the uniformity of the colloidal array. Subsequently, the colloidal array can be meticulously transferred onto the target sample by the careful removal of excess liquid.

Metasurface

The engineering of metasurface architectures predominantly concentrates on augmenting the inter-coupling gain between adjacent elements, meticulously calibrating the thickness of the dielectric layers, and achieving optimal impedance matching. Theoretical frameworks like multi-wavelength interference, effective medium theory, and plasmonic resonance have been instrumental in guiding the geometric optimization of these structures. This theoretical groundwork plays a pivotal role in the precise control of the structural coloration, significantly enhancing the color vividness and resolution. To evaluate the reflection R and transmission T under incident light, the square of reflection and transmission coefficients equal to them respectively^{73,117}.

$$R = S_{11}^2 = \frac{\frac{i}{2} \left(\frac{1}{Z_r} - Z_r \right) \sin(nk_0 p)}{\cos(nk_0 p) - \frac{i}{2} \left(\frac{1}{Z_r} + Z_r \right) \sin(nk_0 p)}, \quad (14)$$

$$T = S_{21}^2 = \frac{1}{\cos(nk_0 p) - \frac{i}{2} \left(\frac{1}{Z_r} + Z_r \right) \sin(nk_0 p)}, \quad (15)$$

where $k_0 = \omega/c$ represents the vacuum wave vector; $n = \sqrt{\epsilon_{\text{eff}} \mu_{\text{eff}}}$ is complex refractive index and $Z_r = \sqrt{\mu_{\text{eff}} / \epsilon_{\text{eff}}}$ is complex impedance. ω , ϵ_{eff} , μ_{eff} , p and c are angular frequency, effective permittivity, effective permeability, dielectric thickness and speed of light in vacuum respectively. The analysis and quantitative calculation are difficult for metasurface, so researchers often resort to finite element software to optimize unit structures.

The fabrication of metasurface seriously relies on high-end equipment, including FIB, EBL and nanoimprinting which can ensure high accuracy of periodic structure. Consequently, while metasurface offers superior structural color with exceptional resolution, brightness, accuracy, and color gamut, it is imperative to weigh their cost-effectiveness against the value they provide in specific applications.

3D colloidal crystal

Colloidal nanoparticles can be well dispersed in numerous solvents, e.g., ethoxylated trimethylolpropane triacrylate, 1,2-dichlorobenzene, water, etc.¹¹⁸. The electrostatic repulsive forces between two neighboring nanoparticles promote the formation of colloidal crystals as the existence of shearing. The interparticle interaction (F) can be described through Coulomb's Law^{20,119–121}:

$$F = \frac{1}{4\pi\epsilon_0\epsilon_r} \cdot \frac{q_1 q_2}{d^2}, \quad (16)$$

where q_1 and q_2 denote the charges of two neighboring colloidal crystal nanoparticles; ϵ_0 and ϵ_r are the permittivity of free space and relative permittivity, respectively; d is the distance of two neighboring nanoparticles. Once the dispersed nanoparticles reach a suitable volume fraction, uniform and high-regularity 3D colloidal crystal arrays form spontaneously^{122,123}. The structural color generation can be attributed to PBG, and its position significantly influences color exhibition. The center wavelength λ_0 of PBG can be calculated as

$$\lambda_0 = 2dn_{\text{eff}} = \left(\frac{\pi}{3\sqrt{2}\phi} \right)^{1/3} \left(\frac{8}{3} \right)^{1/2} \cdot D(n_{\text{sphere}}^2 \phi + n_{\text{solvent}}^2 (1 - \phi))^{1/2}, \quad (17)$$

where n_{eff} is the effective refractive index of the whole structure including colloidal crystal nanoparticles and surrounding solvents; n_{sphere} and n_{solvent} are corresponding refractive indices of colloidal crystal and surrounding solvent. According to Bragg's Law, the distance of face-centered cubic (FCC) lattices' (111) plane can be described by D and ϕ which are nanoparticle diameter and packing fraction of FCC lattices ($\phi=0.74$) as presented in the right part of Eq. (17).

Hence, the modulation of nanoparticle diameter and the refractive indices of themselves as well as the solvent can control the final color exactly. It is particularly noteworthy that a higher contrast ratio between the colloidal crystal and the solvent results in greater reflectivity intensity. Therefore, core/shell and hollow nanoparticles are synthesized to improve color brightness and impart the device's excellent performance^{77,124,125}. The typical schematic illustration of a 3D colloidal crystal PC is shown in (Fig. 2(d)), and it is also called an opal structure. A critical aspect of the fabrication process is to prevent defects and cracks in the colloidal crystal arrays, as these can lead to color impurities. The capillary force, acting as an external driving force, is often utilized to induce the self-assembly of colloidal crystal nanoparticles and achieve homogeneous colloidal crystal arrays. This process is due to the asynchronous progression of the solid-liquid-air interface as it descends into the solvent, which in turn triggers the formation of a meniscus at the substrate surface where the colloidal crystal films are formed. After the evaporation of solvent, multilayer colloidal crystal films are attached to the substrate tightly.

Dip-coating as an improved way based on such a

mechanism can obtain homogenous colloidal crystal film more efficiently and quickly than vertical convection deposition^{77,126,127}. There are also some other ways to construct 3D colloidal crystals with high efficiency and low cost, e.g., spray coating, micro-propulsive injection method under the assistance of the Marangoni effect, and blade coating^{87,114,128–130}.

In conclusion, these coloration strategies, which harness distinct light-matter interactions to elicit structural color, each possess unique design parameters for controlling specific colors (Table 2). At the application stage, a judicious consideration of their respective advantages and disadvantages can lead to the optimization of performance and the formulation of effective design guidelines.

Applications

Anti-counterfeiting

Information security is highly emphasized in the era of informatization. Therefore, how to encrypt information with more channels from different aspects at the same time, and in turn, making decryption and replication difficult, poses a formidable challenge¹³¹. Traditionally, complex patterns or long sequences of disordered numbers are extensively applied, but the possibility of being decoded remains high. Structural color, correlating to precisely designed parameters, is an ideal candidate for anti-counterfeiting, possessing controllable, angle-dependent color with long-term stability, high flexible pattern manufacturability and transferability^{132–134}. Usually, a structural color anti-counterfeiting device should at least possess one of the following characteristics: 1) can present more than one kind of patterns with different polarization conditions; 2) can present specific colors under certain excitation or directions; 3) the invisible patterns or information can show up through preconcerted process; 4) structural color information can be made through transparent raw materials.

Static PC encryption

One of the typical characteristics of structural color is its sensitivity to light fields, such as angle-dependence, polarization-dependence, and scattering/diffraction-dependence. Therefore, static PC encryption devices can offer reliable information security without other complex assistance.

The selection of fabrication method significantly influences the commercial viability and functional attributes of structural color devices in anti-counterfeiting applications. The bottom-up approach, predominantly relying on chemical synthesis and subsequent self-assembly or straightforward physical techniques, constructs structural colors with limited precision due to minimal human intervention. This method's encryption capabilities are primarily realized through pattern complexity and the flexibility to transfer onto various substrates, offering a wide application scope^{135,136}. However, it falls short in environmental durability and color saturation, leading to less effective encryption¹³⁷.

Conversely, the top-down method excels in the designability of periodic structures, ranging from 1D to 3D, with the potential to predict the color presentation and physical properties of structural colors through finite element simulation. Crucially, this method leverages sophisticated micro- and nanofabrication techniques to achieve more intricate and adaptable color combinations and a richer array of patterns, outperforming the bottom-up approach in precision and versatility. These characteristics render the top-down method more suitable for high-performance encryption applications, where durability and visual authentication are paramount. Generally, the top-down fabrication method holds promise, with numerous emerging strategies aimed at streamlining the process and endowing more functions. However, the bottom-up approach is often more desirable in static PC encryption due to its economic advantages.

Table 2 | A summary of different coloration mechanisms.

Classification	Dimension	Disadvantages	Advantages	Physics parameters
PC	1D	Wide FWHM	Feasible design, highly controllable, algorithm assisted, and simple	R, λ_0
	2D	Limited material selection and fabrication method	Precise control of color	λ_0
	3D	Low peak intensity		
F-P cavity	1D	More than one resonance absorption peak	Feasible design, highly controllable, and simple	R
Quasi-periodic PC	1D	Complex calculation for color customization	High design freedom	R, T
Metasurface	2D	Ultra-complex calculation for color customization	Ultra-precise control of color	R, T

1D PCs with alternate refractive index layers could form PBG and be easily designed using TMM. The stacked multilayered photonic system is sensitive to thickness variation, viewing angle difference, and the arrangement order for structural color presentation^{138,139}. Consequently, information and colors can be selectively tuned by changing these parameters¹⁴⁰. In general, 1D PCs possess fewer encoding manners and information-carrying channels, which results in lower reliability in anti-counterfeiting. 3D PC offers additional factors for tuning PBG, including factors such as nanoparticle size, lattice constant, and refractive index contrast between background and nanoparticles, and could also be combined with other responsive materials or serve as templates for further modification^{141–143}. In this case, colloidal crystals PC which provides a fast and cost-effective way for anti-counterfeiting has been widely studied.

Traditional assembly techniques such as spin-coating, vertical convective self-assembly, and spray-coating can be used to form multilayered colloidal crystals, without the need for complex instruments or physical and chemical assistance. However, by carefully controlling the assembly interface between the substrate and the nanoparticle suspension, it is possible to create a monolayer PC due to the Marangoni effect, which is a type of 2D PC^{30,84,114}. The planar self-assembly monolayer PC has fewer cracks and defects than the 3D PC, but exhibits relatively weaker color performance. Consequently, whether 2D or 3D PC, their advantages are more evident than those of 1D PC.

Most anti-counterfeiting PCs are combined with polymers as soft and flexible tags. 3D PC anti-counterfeiting patterns could be attached to virtually any substrates, making them promising candidates for anti-counterfeiting, although certain challenges and obstacles need to be addressed. First, light scattering occurs between neighboring nanoparticles, which decreases color saturation and brightness, meanwhile, the reflected and transmitted light would also be suppressed^{144,145}. This outcome is undesirable in the anti-counterfeiting field, where distinguishability is crucial. Second, increasing the refractive index contrast leads to low transparency while maintaining high brightness, yet decreasing it will result in the opposite outcomes^{23,30,124,146}. Consequently, when applying them to anti-counterfeiting tags, the balance between color brightness and transparency should be considered in advance.

Multiplexed anti-counterfeiting involves the use of

multiple channels to encrypt information, which is challenging to achieve solely using self-assembled PCs. To address this, Lai et al. proposed an encoding platform that utilizes the nanoimprinting technique to create hexagonal micro-shallow pits on a self-assembled polystyrene (PS) substrate (Fig. 3(a))³⁰. This periodic nanostructure provides three independent channels for presenting different information: scattering mode, reflection mode, and polarization mode. Interestingly, the authors demonstrated the practical application of this platform in cryptographic QR codes and security labels. By changing the incident light direction and rotating the polarization angle of the polarizer, both the QR codes and security labels can reveal three different hidden items of information. In addition, numerous studies have successfully illustrated the potential of 3D PCs for anti-counterfeiting in banknotes, commodities, and a range of high-value objects (Fig. 3(b–e))^{52,147–150}.

In the future, the encrypted information based on structural color can be combined with Internet of Things (IOT), with specific software employed to decipher the information encoded within the structural colors. For instance, by endowing existing QR codes with structural color characteristics, it is possible to augment the dimensionality of information storage, thereby enhancing the security and reliability of the information.

Responsive PC anti-counterfeiting

Indeed, stimuli-responsive platforms or devices for PC encoding present greater challenges for counterfeiting when compared to static counterparts. While static anti-counterfeiting devices rely on their intrinsic physical properties to exhibit different states, responsive devices require specific external stimuli to reveal hidden information¹⁵¹. For example, Ma et al. employed a spin-coating technique to create patterned films using alternating layers of TiO₂ nanoparticles and PMMA layers⁶⁶. These films exhibited reversible color switching between yellow-green and orange when subjected to solution penetration and elimination. Importantly, the observed colors also displayed strong angle-dependence, adding the degree of information complexity (Fig. 4(a)). Fang et al. introduced a fascinating application of 3D colloidal systems through their "cold" programming shape-memory PCs (Fig. 4(b))⁵⁰. They achieved this by initially constructing silica colloidal templates and subsequently infiltrating them with copolymers of ethoxylated trimethylolpropane triacrylate and poly (ethylene glycol)

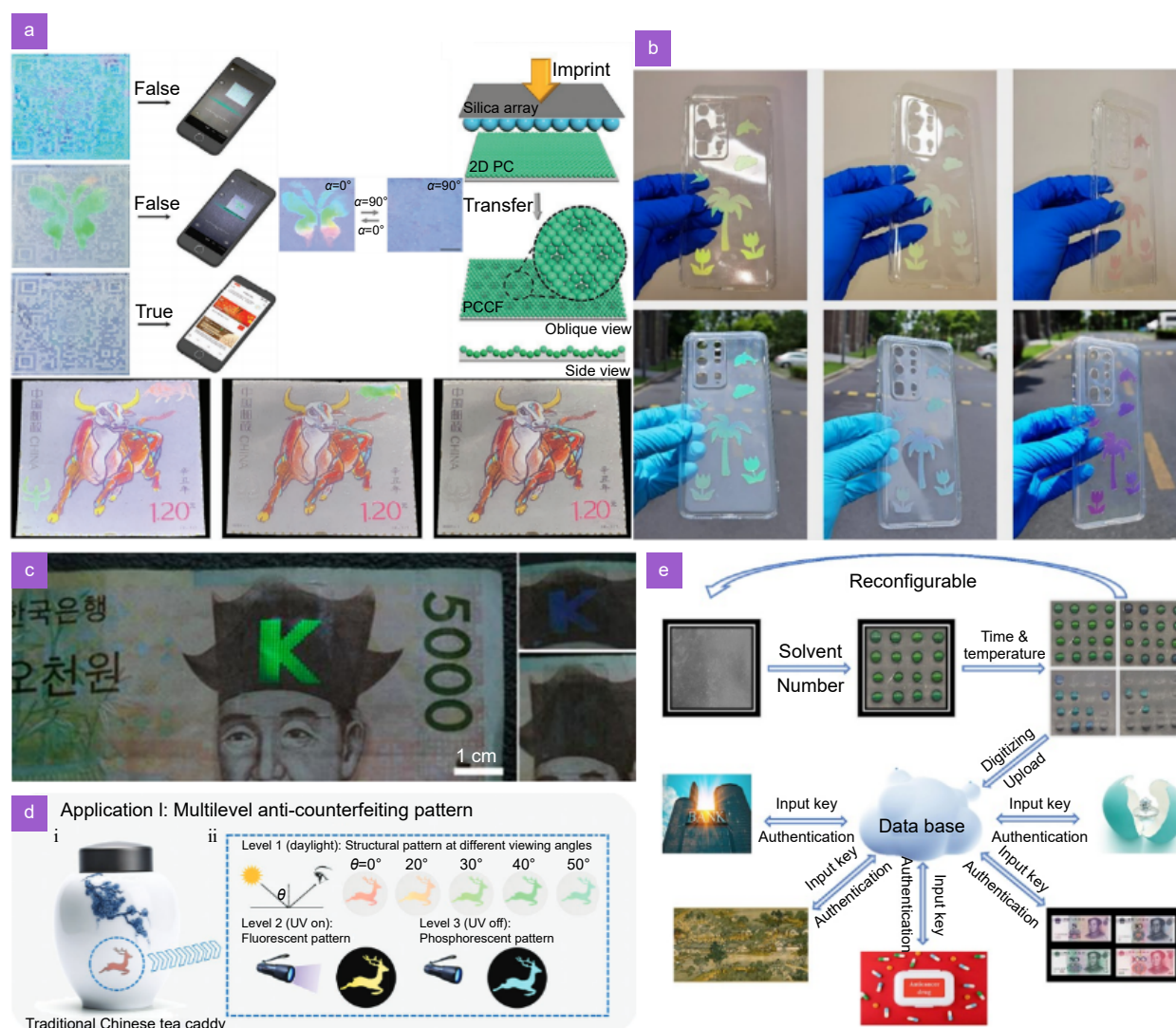


Fig. 3 | Static PC encryption. (a) Schematic of the processes for the fabrication of photonic crystal composite film (PCCF) and schematic illustrations showing encryption and recognition of the paper-printed QR code and stamps encoded by PCCF. (b) Multiangle photochromism (indoors and outdoors) effect of the functional PC films with different patterns on the phone case. (c) The patterned photonic crystal film on a Korean banknote. (d) Anti-counterfeiting pattern displayed at different viewing angle on a traditional Chinese tea caddy. (e) A multi-industry applicable optical anti-counterfeiting system with higher security level and fast identification and decryption process of the PC. Figure reproduced with permission from: (a) ref.³⁰, John Wiley and Sons; (b) ref.¹⁴⁸, American Chemical Society; (c) ref.¹⁴⁷, American Chemical Society; (d) ref.¹⁴⁹, John Wiley and Sons; (e) ref.¹⁵⁰, Elsevier.

diacrylate (PEGDA). By removing the templates using a hydrofluoric acid wash, macroporous films were obtained. The responsive mechanism is attributed to capillary pressure, enabling recovery from pressing-induced deformations through a pull-off force. Moreover, it is compatible with hydrogels, polar solvents, and shape-memory polymers and can be particularly modified with magnetic nanoparticles^{51,152–154}. For instance, Huang et al. developed a rewritable decoding paper, which allows real-time information display using a "NIR laser pencil" on the PC flexible films (Fig. 4(c))¹⁵⁵. Most importantly,

when the paper cools down to room temperature, the written information disappears simultaneously because of the shrinkage effect of thermosensitive thin film, which leads to a reduction in the lattice spacing within the PC.

Lai et al. reported a 2D PC kirigami, which can endure 10000 cycles of stretching and releasing without obvious attenuation. The periodic flap gates underwent out-of-plane deformation as the strain increased, exhibiting evidently angle-dependent color change. The authors also realized programmable control of information

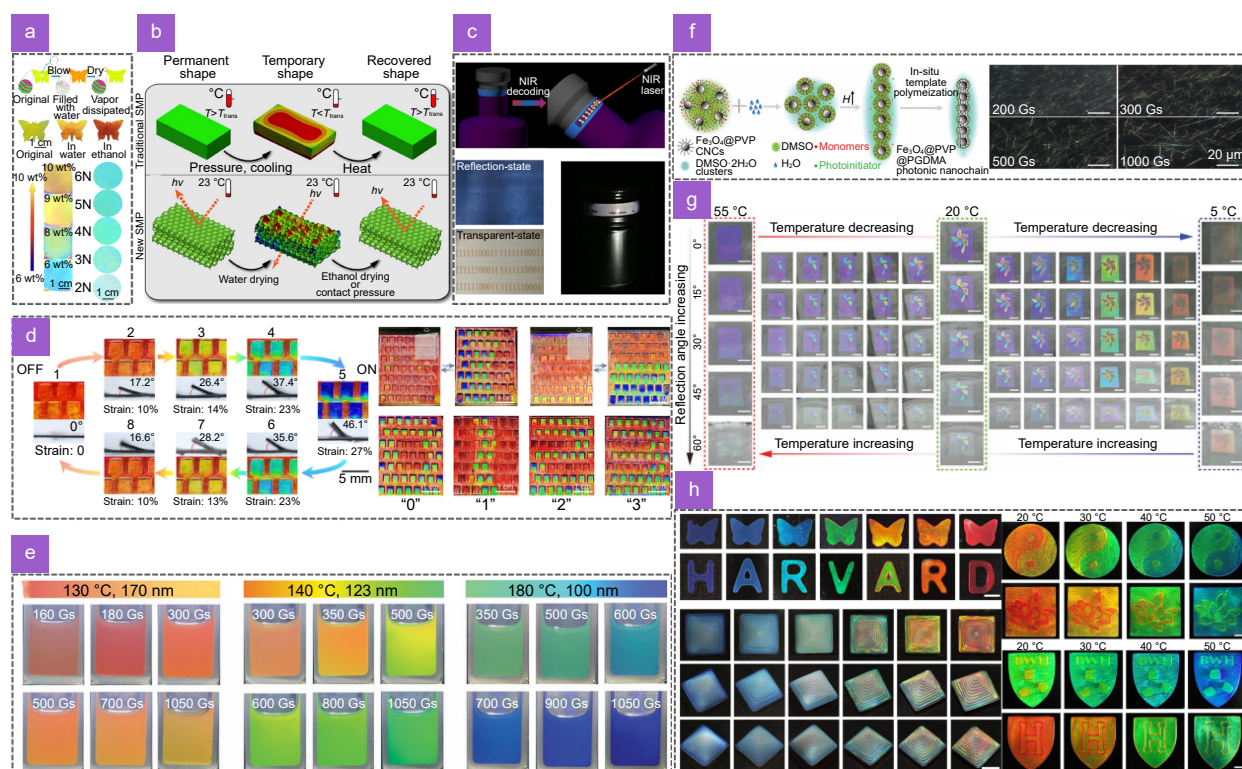


Fig. 4 | Responsive PC anti-counterfeiting. (a) Schematic diagram of flexible 1D PC butterfly patterns in the process of blowing and drying. (b) The nanoscopic recovery and deformation process of the permanent 3D photonic crystal structure stimulated by drying the sample out of ethanol or applying an external contact pressure. (c) Schematic diagram of the information decoding process of thermosensitive structural colored labels. (d) Color switching of the bioinspired PC-PDMS kirigami under uniaxial tension and its programmable application. States 1–5 are the loading steps during which the gates lift and the color changes from red to blue. States 5–8 are the unloading process. The colors return to the same value as those during the loading process when the lifting angles of gate arrays return to the original state. (e) Magnetically responsive structural colors under different H . (f) Schematic illustration for the fabrication process of $\text{Fe}_3\text{O}_4@\text{PVP}@\text{PGDMA}$ PNCs via a selective concentration polymerization of monomers in microheterogeneous dimethyl sulfoxide–water (DMSO– H_2O) binary solvents and its anti-counterfeiting application. (g) Digital photographs of the prepared multiplexed patterned thermochromic photonic film soaked in water with different temperatures and viewed at different reflection angles. (h) Digital photographs of the printed 2D non-close-packed and 3D non-close-packed pyramids patterns with different colors and time-difference-printed tunable-multicolor patterns using inks with different structural colors. Figure reproduced with permission from: (a) ref.⁶⁶, American Chemical Society; (b) ref.⁵⁰, Springer Nature; (c) ref.¹⁵⁵, American Chemical Society; (d) ref.⁸⁴, John Wiley and Sons; (e) ref.⁵¹, John Wiley and Sons; (f) ref.⁵², John Wiley and Sons; (g) ref.⁷⁷, John Wiley and Sons; (h) ref.⁹⁴, Elsevier.

display with different thicknesses and lifting angles (Fig. 4(d))⁸⁴. Furthermore, magnetic Fe_3O_4 nanoparticles can serve as the core in core/shell nanostructure, offering magnetic responsiveness^{51,52,153,154,156}. Under the influence of magnetic fields, these nanoparticles can form long, ordered chain-like nanostructures, with the direction of the chains influencing the color display (Fig. 4(e) and 4(f)).

Magnetically responsive PCs provide a contactless method for color manipulation, offering significant advantages over traditional techniques. Additionally, other non-contact methods like solution infiltration, pressure, and vapor offer viable alternatives for creating responsive anti-counterfeiting features^{78,157}. The use of phase transition materials represents another promising direc-

tion, enabling contactless control through temperature regulation^{158–160}. Their electromagnetic parameters will change after heating up to phase transition temperature, thus leading to a switch between dielectric and metallic state. Integrating such materials within F-P cavities or multilayer structures allows for reversible color tuning of the structure.

Hydrogels like poly (N-isopropylacrylamide) (PNIPAM) and PEGDA offer another intriguing property—they can swell or shrink in response to cycles of heating and cooling (Fig. 4(g))^{77,94,161}. Based on this property, the lattice constant of colloidal PCs will increase or decrease accordingly, and the reflection color will change in terms of the shift of the reflectance peak. Therefore, a

combination of bottom-up and top-down methods is highly demanded to complement each other. To this end, the assistance of 3D printing becomes valuable^{94,162}. Liao et al. dispersed highly charged elastic nanoparticles (HENPs) in a cross-linkable PEGDA composite solution to create printable ink, which successfully reached the control of structural colors from microscale to macroscale simultaneously (Fig. 4(h))⁹⁴. The ability to print arbitrary 3D structures with a wide range of temperature-responsive behavior across the entire spectral range significantly expands the dimensions of anti-counterfeiting measures, making the resulting PCs more secure and reliable.

While these responsive PC anti-counterfeiting patterns exhibit extraordinary performance in information security, they cannot endure a sufficient number of stability cycles. At the end of each cycle, nanostructures will suffer irreversible damage resulting in performance deterioration^{163–165}. In the cycling process, the modulation of interstitial spacing within the units responsible for generating structural colors results in the shifting of reflection peaks^{166,167}. This responsive mechanism inevitably induces dislocations and slips, causing the constituent structures to progressively deviate from their initial positions. The accumulation of such tendencies leads to an impaired response to normal excitation, thereby constraining the regulation of interstitial gaps. The primary mode of failure in responsive PC stems from the matrix itself. For example, thermo-responsive PC, which mainly rely on hydrogel matrixes, are susceptible to failure due to high glass transition temperatures, exacerbated by liquid evaporation and the degradation of the internal cross-linked network. In the case of magnetically responsive PC devices, the progression towards disorder and the cumulative effect of irreversible responses ultimately lead to the loss of functionality.

In order to enhance the cycling stability of responsive PC, which is the barrier for long-term practical application, researchers focus on optimization of matrix for durability^{168–170}, reducing lattice distortion¹⁷¹, and suppressing structure collapse¹⁷¹. Selecting a matrix capable of withstanding the stresses inherent in responsive conditions and preserving system stability is essential for prolonging the shelf-life of these devices. The use of matrices with low glass transition temperatures, such as copolymer in thermos-responsive PC is a proven strategy for achieving optimal cycling performance, thereby ensuring the enduring functionality and reliability of re-

sponsive photonic crystals^{77,172}. In the domain of mechanically responsive PC devices, PDMS¹⁷³ and poly(ethylene glycol) phenyl ether acrylate (PEGPEA)^{174,175} are commonly utilized as matrix materials due to their exceptional resilience and durability. These properties enable the maintenance of stable elastic strains and the reduction of fatigue damage, which are critical for enhancing the operational lifespan of responsive PCs. Moreover, self-healing properties, facilitated by hydrogen-bond-rich hydrogels, are essential for improving cycling stability^{176–178}.

Overall, responsive PCs excel over static counterparts in security, benefiting from their enhanced complexity in counterfeit data, more robust encryption techniques, and increased difficulty in replication. Furthermore, by incorporating multimodal anti-counterfeiting strategies^{179,180}, self-destructive characteristics¹⁸¹ and luminescent materials^{182–184}, the dimensionality of encrypted information can be significantly broadened, offering a more secure and versatile approach in the field of anti-counterfeiting technologies. Additionally, a significant advantage of responsive PCs is their compatibility with intelligent software and system integration, aligning more closely with the trend towards future intelligent development^{185,186}.

It is noteworthy that 4D printing, an emerging technology in recent years, has the potential to transcend the non-dynamic and non-adjustable characteristics of traditional 3D printing^{187,188}. The inherent dynamic regulation capabilities of the printing materials are precisely what the display of structural colors aspires to achieve. The integration of these two technologies holds significant potential and could usher in new opportunities for the development of structural colors.

Multi-modes metasurfaces

Anti-counterfeiting devices based on metasurfaces bear a wide range of choices in terms of materials and patterns, including all-dielectric, metal, and hybrid metasurfaces as well as asymmetric, symmetric, and chiral patterns^{189–193}. While it may take time for metasurface devices to become integrated into daily life and achieve large-scale utilization, recent developments in grating-type and cross-like pixel arrays have shown as an intriguing avenue to achieve polarization-switchable color displays, making the cloning of specific images unattainable (Fig. 5(a) and 5(b))^{31,92}. The essence is to break the symmetric system, constructing asymmetric geometries in

the X-Y plane to induce different light-matter interactions for different polarization states.

The asymmetrical geometry introduces an inherent anisotropy into the system, allowing for polarization-dependent light scattering or absorption, which leads to different resonance conditions or scattering mechanisms for different polarizations, resulting in distinct colors or optical responses. For instance, by inducing and suppressing magnetic dipole (MD) resonance under different polarization modes, a bird and a fish can alternatively appear based on the all-dielectric Si_3N_4 nanorods metasurface (Fig. 5(c))⁶⁴. Additionally, two different images can be displayed in the same area without the

crosstalk effect through a combination of nanocrosses and nanorods. The high saturation and brightness characteristics of sharp and narrow reflectance peaks approach almost 1 in both "on" and "off" states. There are many researchers dedicated to manipulating light with more degrees of freedom, as well as separately achieving versatility on a single cell under the assistance of photolithography^{194,195}. In this case, phase-modulated meta-hologram and structural color nanoprint would be obtained at the same time, contributing to higher information density^{28,196–199}. The plane contains nano-building blocks with a series of carefully designed specific rotation angles to generate angle-dependent Doppler shifts,

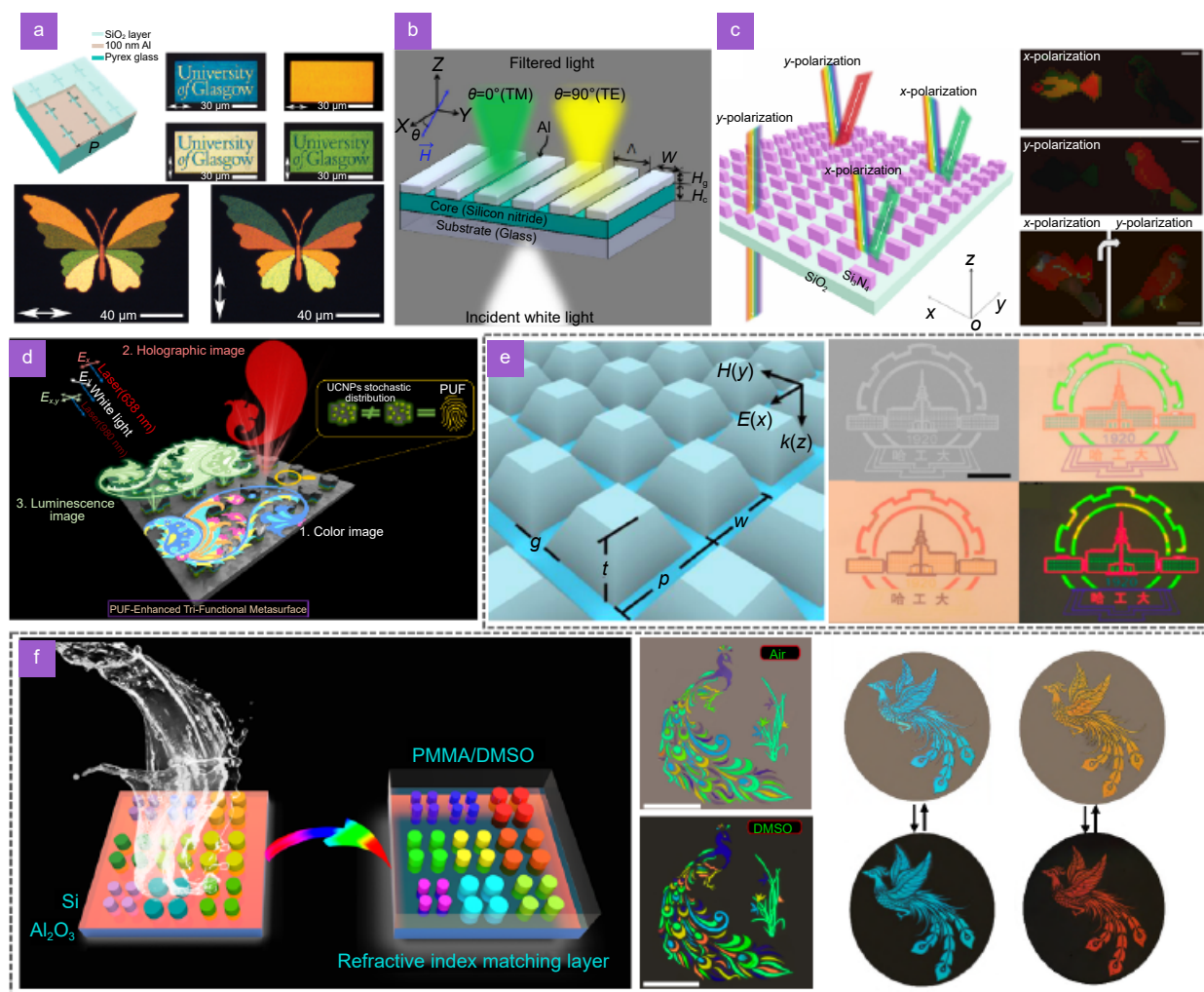


Fig. 5 | Multi-modes metasurfaces for anti-counterfeiting. (a) Schemes of aperture geometry and arrangement and microscopic images with dual color information states "printed" with nanoscale resolution. (b) Schematic configuration of the proposed color filter where the incident white light is filtered into different colors depending on the polarization. (c) Bright field optical images of the "fish and bird" comprising nanorods under x- and y-polarized light. (d) Schematic illustration of the tri-functional metasurface integrating a color print, hologram, and luminescence image by controlling amplitude, phase, and luminescence properties. (e) Full color image printing with TiO_2 metasurfaces. (f) The optical microscope images of phoenix with different colors in the air and DMSO. Figure reproduced with permission from: (a) ref.³¹, American Chemical Society; (b) ref.⁹², Springer Nature; (c) ref.⁶⁴, American Chemical Society; (d) ref.¹³³, Elsevier; (e) ref.²⁰⁰, American Chemical Society; (f) ref.³⁶, Springer Nature.

thus geometric phase differences can be observed. This novel paradigm underpins metasurfaces for wider application. Rezaei et al. fabricated a metasurface using cross-shaped nanounits, which consisted of a layer of SiO₂ film sandwiched between Al films (Fig. 5(d))¹³³. The metasurface employs anisotropic gap-plasmon resonance, thereby enabling support for multi-channel information security. This advanced design allows for the seamless integration of holographic, color, and luminescent images within a single device. Notably, the color images displayed exhibit a pronounced polarization dependence, offering an additional layer of security.

Technically, the guided mode resonance effect, which is stimulated by gratings is produced by coupling resonance between diffraction and leaked modes²⁰¹. This effect leads to a narrower spectral bandwidth (smaller full width at half maximum or FWHM) and high diffraction efficiency with polarization sensitivity. Additionally, it is a cost-effective approach compared to other techniques^{202,203}. The incorporation of subwavelength pixel arrays enables the encoding of more intricate details. In essence, metasurfaces provide robust information security, capable of rendering subtle cues and warehousing high-density optical information^{35,204,205}.

In constructing anti-counterfeiting metasurfaces based on the coupling effect of Mie resonances, TiO₂ has been used as the building block more frequently (Fig. 5(e))^{89,200,206}. TiO₂ is preferred over Si metasurfaces in the visible regime due to its lower intrinsic loss. However, Yang et al. creatively proposed an extremely thin Si metasurface coated with a refractive index matching layer, polymethyl methacrylate (PMMA) or dimethyl sulfoxide (DMSO), which effectively suppresses unnecessary reflection both inside and outside the main peak without significant loss³⁶. In addition, the Si metasurface is fabricated using EBL and reactive ion etching with a minimum pixel size of 190 nm, the resultant metasurface can approach the diffraction limit with a spatial resolution of around 10⁵ dpi due to the high refractive index of Si. Thus, the poor color performance and pale appearance when it is exposed to air can be overcome and the gamut area can be extended to 181.5% of sRGB. As proof of its anti-counterfeiting application, the vibrant and distinct image of the "phoenix" and its lifeless counterpart can be dynamically switched with the fast response with or without DMSO infiltration (Fig. 5(f)).

Metasurfaces possess a higher degree of freedom and flexibility in processing, and by optimizing the param-

eters and arrangement of unit structures, they can precisely tailor optical response characteristics to achieve controllable design of amplitude, phase, polarization, and more^{207–211}. Currently, the design methods of metasurfaces that rely on machine learning and artificial intelligence have greatly enhanced the design chain from demand-driven and function-oriented to specific structures, providing a broad prospect for the development of structural colors.

Emerging anti-counterfeiting technology

The high-cost and time-consuming process of metasurface fabrication has been a major obstacle. Therefore, facile and cost-effective ways are highly expected. One ideal goal is to encrypt transparent materials into security carriers, where no structural color or information can be observed in the non-encrypted state but becomes visible under specific conditions after the encoding process.

Lapidas V. et al. have substantially enhanced the encoding capacity through direct laser printing without sacrificing high-resolution and environmental resistance (Fig. 6(a))⁸⁹. The structural color is produced by light scattering and plasmonic resonance of Ag nanojet-nanoparticle ensembles, and the color is governed by the applied pulse energy. Quick response (QR) code is its typical anti-counterfeiting scenario, which can be precisely distinguished through algorithms and yet more unclonable. Similarly, Li et al. developed a kind of transparent polymer ink that is capable of printing in commercial inkjet through which structural colors can be largely and quickly produced with high resolution, such as elaborate portrait images (Fig. 6(b))⁶⁵. The gamut, saturation, and brightness of the color can be precisely controlled by modifying the morphology of microdome structures through adjustments in the number of droplets or substrate wettability. Interestingly, the optical Janus property characterizes its rather unique anti-counterfeiting function in that the coloration can only be observed on one side of the panel due to total internal reflection (TIR)²¹². Though these methods exhibit great potential in preventing forgery at low cost, they are still inadequate to meet the increasing need for a trade-off between throughput and efficiency^{186,213,214}.

Nanoimprinting is a promising technique capable of fabricating on nearly all substrates and enabling unlimited replication using master samples. Hou et al. proposed a kirigami structure inspired by animals that can programmably switch colors⁹⁰. Gratings are imprinted on

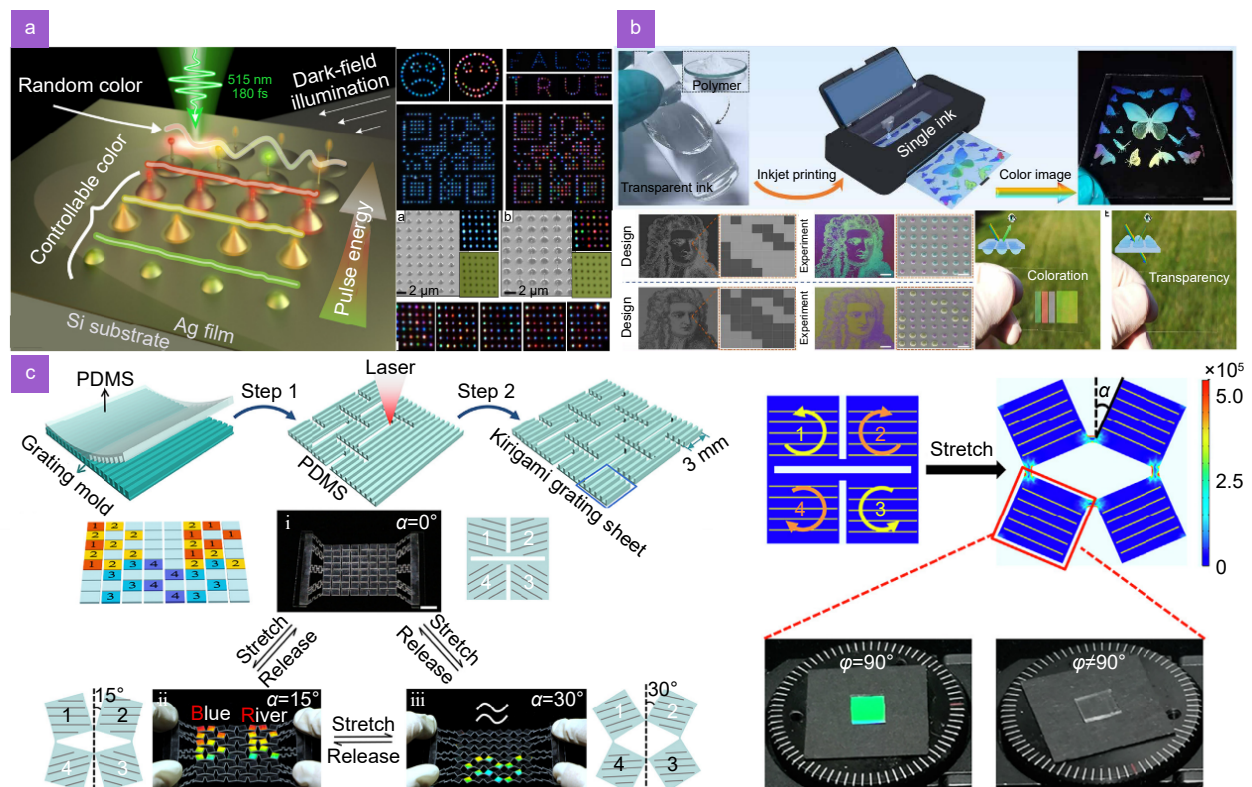


Fig. 6 | Emerging anti-counterfeiting technology. (a) Schematic illustration of Ag nanostructures fabrication and its dark-field printing. (b) The process of structural-color printing with a single transparent polymer ink and the optical Janus property of coloration and transparency of the printed structural-color panel viewing from the bare unpatterned (blank) side. (c) Schematic of the fabrication procedure of the kirigami grating sheet and grating patterns with different azimuth angles (illustrated by code patterns) and the process of reading encrypted patterns by stretching. Figure reproduced with permission from: (a) ref.⁸⁹, AIP Publishing; (b) ref.⁶⁵, AAAS; (c) ref.⁹⁰, Elsevier.

PDMS by nanoimprinting, followed by laser cutting to achieve flexibility and programmability. Through stretching, images and encrypted information could be displayed or hidden with specific colors arising from the diffraction of gratings. Nevertheless, the size of the pixel is far too big to support high resolution (Fig. 6(c)).

In summary, metasurfaces offer a high-resolution, versatile solution for anti-counterfeiting, enabling complex, tunable pattern fabrication. However, they face limitations such as substrate inflexibility, typically using Si wafers. Emerging technologies like direct laser printing, nanoimprinting, and TIR provide a fast and efficient alternative. While top-down methods are effective for anti-counterfeiting, bottom-up approaches like colloidal self-assembly for 3D PCs avoid expensive equipment and complex processing. Despite offering multifunctionality and flexibility, they suffer from lower resolution and control compared to top-down methods. The future lies in combining additive manufacturing with self-assembly for optimal results.

Display

Structural color provides an ideal strategy to exhibit colorful images and characters with high brightness, wide gamut, low cost, and vividness. As a static display platform, there are various coating films or planes developed for decorations or specific patterns based on structural color using reflection mode or transmission mode^{57,86,215–217}. Moreover, E-books and displays are harmful to our eyes²¹⁸, while structural color platforms are different from these devices, which present information in a more friendly way. The dynamic display of structural color, activated by an electric field, holds promise as a replacement for E-ink technology²¹⁹. Furthermore, there is an urgent need for the development of structural color platforms that can be activated by magnetic fields and force fields, among others⁹³.

Static structural color decoration

Static structural color decoration primarily relies on the vivid, colorful, and rich hues presented by structural colors, making it suitable for decorative needs in various

areas such as daily life and architecture. In addition to devices that display only specific colors, patterned decorative devices overlap in functionality with printing. Therefore, the primary criterion for classification is determining which application the device is best suited for. Concerning static structural color, it is common to fabricate on a hard substrate, for example, a metasurface based on Si or metal substrate, F-P cavity, and 1D PC that consist of multilayers of dielectrics or metals²¹⁵.

Li et al. derived a series of formulations to evaluate multipole expansion and fabricated an α -Si nanodisk metasurface based on this theory²²⁰. The introduction of

electric quadrupole and magnetic dipole significantly expands the color range, and decorative applications were also demonstrated (Fig. 7(a)). While metasurfaces allow for precise control of color through adjustments in the X-Y plane structure, the Z-axis direction poses an opportunity for achieving more vivid color by complete control of hue, saturation, and brightness. Notably, controlling dimensions in three directions using traditional methods poses difficulties due to their inherent limitations. FIB is limited by its large-scale manufacture possibility and lithography can hardly balance the cost of time and precision. A feasible way to tackle such

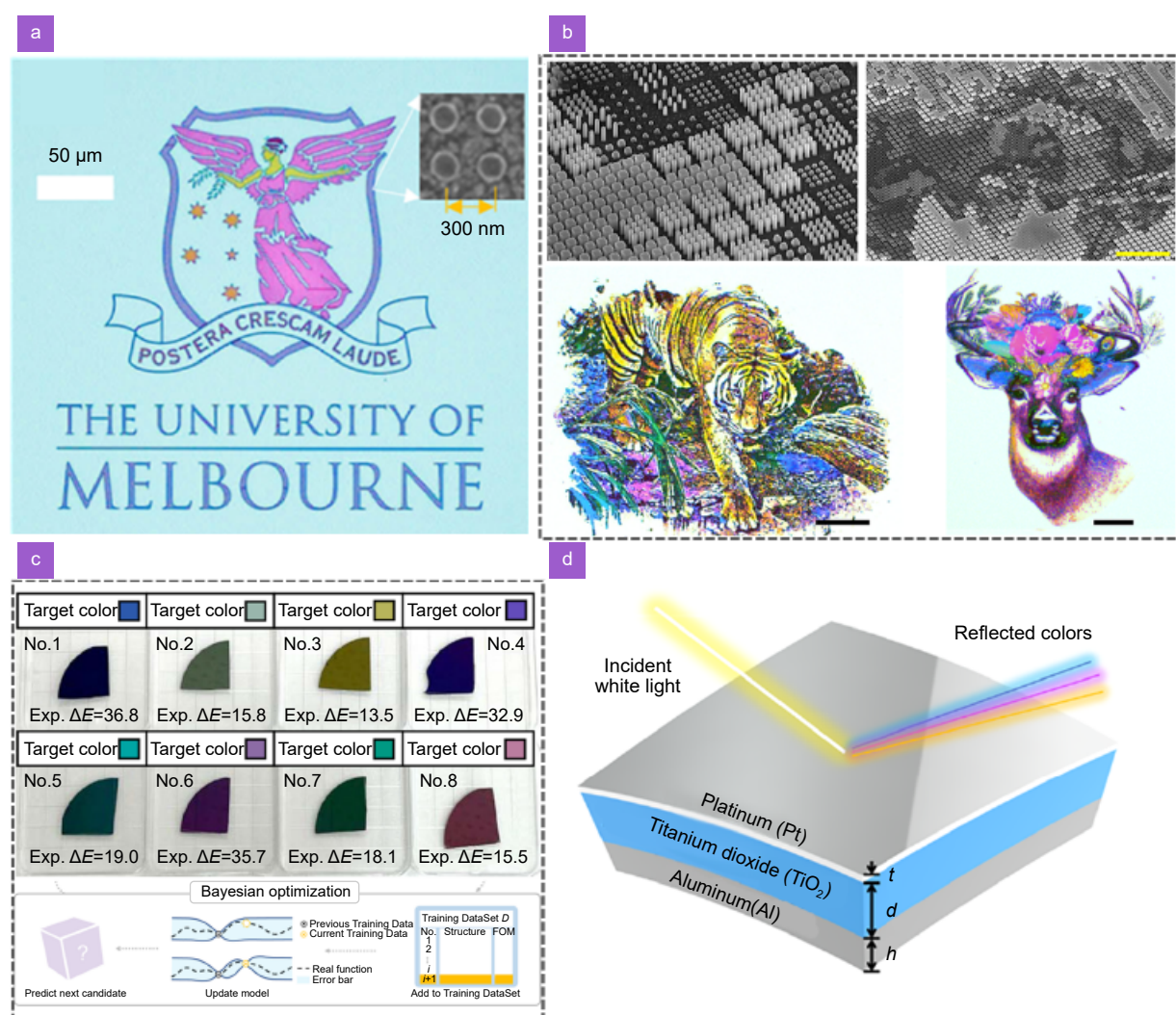


Fig. 7 | Static structural color decoration. (a) Optical microscope image of demonstration of color printing of institutional logo of authors of this paper. (b) Color reproduction ability of the structural color metasurface after introducing height regulation into X-Y plane: a comparison between the original picture and as-fabricated structural color metasurface including its optical micrograph and a large area SEM image and its details of the micro-pixels with real three-dimensions structure regulation in X-Y-Z directions. (c) Photographs showcasing the fabricated structures alongside their target color, fabricated color, and the respective color difference, denoted as Exp. ΔE ; the Bayesian optimization process is presented below. (d) Proposed structure involving an asymmetric F-P nanocavity based on Al-TiO₂-Pt and measured (solid lines) and simulated (dashed lines) reflection spectra and the corresponding colors. Figure reproduced with permission from: (a) ref.²²⁰, American Chemical Society; (b) ref.²²¹, John Wiley and Sons; (c) ref.⁸², Springer Nature; (d) ref.⁶⁷, American Chemical Society.

challenges was proposed by Li et al.²²¹, they used grayscale assembled nanofabrication method based on EBL. Specifically, sacrificial layer is very important in the process. It acts as a template to determine the final structure. EBL provides the template pattern upon the sacrificial layer and TiO₂ was deposited on it by atomic layer deposition. The nanostructure is then transferred onto a quartz substrate, resulting in a metasurface with desired properties. It is worth noting that the resolution is ultra-high (6.4×10^{10} dpi) (Fig. 7(b)). Metasurfaces are indeed advantageous, offering high resolution, a broad spectrum of colors, angle independence, and exceptional precision. However, they have not yet reached a stage suitable for large-scale applications. Consequently, structural colors based on multilayer systems have garnered significant interest. Despite this, their utility is currently confined primarily to simple structural color coatings or decorative applications, owing to the constraints of their limited designability. Hu et al. utilized a material informatics inverse design method to construct multilayer ZnS/Ge films, which proved more efficient than the empirical design (Fig. 7(c))⁸². Eight different color samples were fabricated, all of which closely matched their target colors, as observed by the naked eye and confirmed through reflectivity spectra analysis, regardless of viewing angle. Owing to the phase shift of a F-P cavity, a dielectric layer sandwiched by two metallic layers, its structural color is highly dependent on the viewing angle which originates from the difference in effective light path (Fig. 7(d))⁶⁷. To solve these disadvantages, multilayer systems can be extended to incorporate more than two materials. By combining the coupling effect of different resonance cavities, phase compensation layers, and high-lossy absorption layers, performance improvements can be achieved^{56,83,222,223}.

Dynamic structural color display

These devices provide unique ways to display information, however, the low expansibility has not been solved yet. Similar to the fabrication method for hard substrate metasurfaces, periodic patterns can be transferred to flexible substrates, such as PDMS (Fig. 8(a))^{224,225} or elastomeric photopolymers²²⁶. Apart from the costly process, the anodic aluminum oxide (AAO) template method, a type of soft lithography, can produce highly ordered hole arrays, allowing for easy replication of nanostructures on flexible substrates²²⁷. Due to the low tolerance for parameter variation of structural color, flexible structural color

displays can tune the information or patterns through mechanical stimulation. However, this dynamic display strategy is transient and unstable. Although some indicators and smart tags require such a property, Lyu et al. used Mg as the top layer, and its color changes upon infiltration with water due to the removal of Mg, stable and reconfigurable characteristics are expected in most application scenarios²²⁸.

PCs can be tuned under the excitation of voltage, with the shrinkage and swelling of the polymer, which influences the lattice distance and changes the structural color (Fig. 8(b) and 8(c))^{80,229}. All-solid electrically tunable PCs usually require high voltage, and the inverse opal structure can efficiently lower the applied voltage. However, the low cycle life and poor color purity are far from the demand.

Colloidal PCs can be either positively or negatively charged. When applying voltage on the electrodes, the colloidal particles can move to the counter electrode under the drive of the electric field. In contrast to transient display devices, electrically responsive photonic crystals (ERPCs) are capable of sustaining their color state through the persistent application of voltage. This stable state is due to the balance between electrostatic force and applied electric force, and the reversible manipulation is attributed to lattice compression and expansion. Fu et al. synthesized CeO₂@SiO₂ PCs and dispersed them in propylene carbonate, successfully solving the large-scale requirement of nonsilica PCs with high crystallinity and a large dielectric contrast⁴⁶. Dynamic display units with a 3×3 cell array were fabricated to verify the fast response speed from red to green, reversibility, and independent control potential (Fig. 8(d)). The polar solvent system needs a higher voltage to overcome Coulombic interaction, and thus it is more energy-consuming for prolonged operation, as well as producing electrochemical byproducts which can reduce cycle stability. Unfortunately, a weakly polar system is not beneficial for colloidal crystal self-assembly. Ge et al. proposed three ways to settle this difficulty: 1) Modifying SiO₂ colloidal crystals with hydrophobic functional groups to ensure good dispersion in weakly polar solvents. 2) Dispersing SiO₂ colloidal crystals in aniline, where Si-OH and -NH₂ groups can absorb each other to avoid particle agglomeration. 3) Adding an extra layer of Au, which can induce strong electric field confinement around the Au nanotips^{20,47,48}. These methods are able to significantly reduce the voltage to below 2 V, although the response

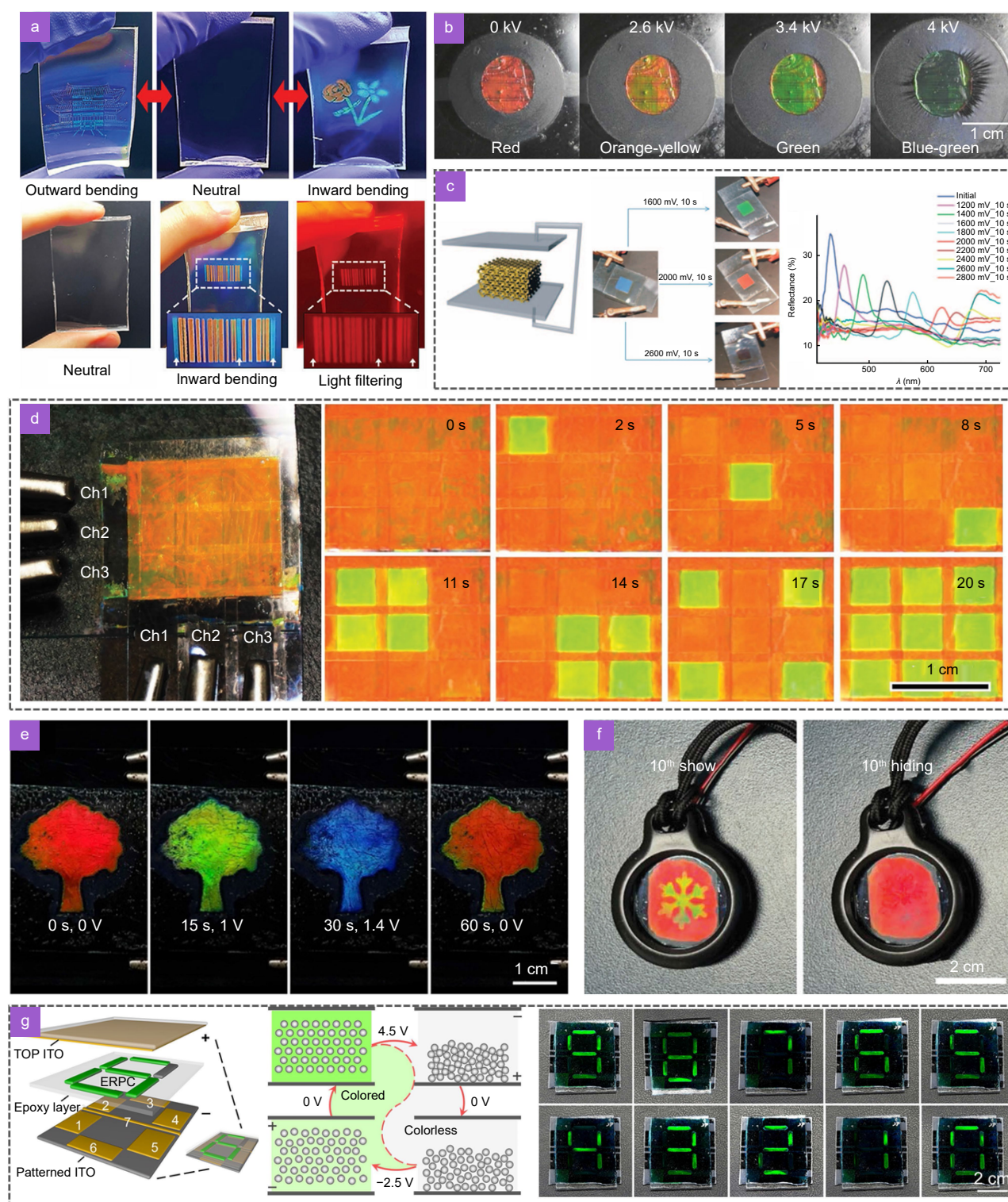


Fig. 8 | Dynamic structural color display. (a) Photographic images of two tri-layer films that were bonded together with their patterns facing forwards, illustrating how different patterns are revealed under outward and inward bending. (b) Active color changes according to the different fabrication methods and the applied electric potential. (c) Representation of the electrochemical cell fabricated for the electrical actuation of the active inverse opal and proof of full-color tuning by recorded spectra. (d) PC based display unit composed of 3×3 -pixel cell array. (e) Photographs of the "tree" signage under different voltages. (f) Showing and hiding of the pattern in the 10th cycles. (g) Numerical indicator based on bistable electrically responsive photonic crystals. Figure reproduced with permission from: (a) ref.²²⁵, John Wiley and Sons; (b) ref.²²⁹, John Wiley and Sons; (c) ref.³⁰, John Wiley and Sons; (d) ref.⁴⁶, John Wiley and Sons; (e) ref.⁴⁷, Royal Society of Chemistry; (f) ref.⁴⁸, John Wiley and Sons; (g) ref.²¹, Springer Nature.

speed is slower than that in polar solvents (Fig. 8(e) and 8(f)).

Moreover, cycle instability remains a challenge for researchers due to the production of electrochemical byproducts in this system. Modifying the ITO electrodes with anion-exchange and proton-exchange membranes has been verified as an effective way to increase cycle numbers²³⁰. Although the color can cover almost the entire visible regime, maintaining a specific transition color is not possible, as the PCs cannot reach an equilibrium point in the metastable state. Fu et al. further improved the ERPC system by adding polyethylene glycol and ethylene glycol, serving both as a thickening agent and to improve electrostatic forces (Fig. 8(g))²¹. There is a trade-off between viscosity, charge improvement, and electric strength. The key is to balance the disorder speed, which highly depends on the voltage value, and the self-recovery speed controlled by the viscosity. This work achieves this balance in an ingenious and facile way by freezing the particles' Brownian motion, allowing the middle state to be maintained without the application of voltage. The application of a bistable display is demonstrated through a programmed numerical indicator. Moreover, the bistable PC, when combined with photocurable hydrogel⁷⁹, retains its utility in information display.

Magnetically tuned dynamic structural color display is another promising candidate, which can show structural color in a contactless way but is less controllable than electric responsive PCs^{231–233}. This display approach has received relatively little attention from researchers for several reasons. Firstly, maintaining the transition state during the change of the magnetic field is more challenging. Secondly, it cannot be easily applied in a simple or highly integrated manner due to its intrinsic responsive mechanism. Thirdly, it is typically implemented in a liquid system, which limits its practical application^{234,235}. However, the inclusion of magnetic nanocrystals in the system enhances the dielectric contrast, highlighting its advantages in producing bright colors, while also exhibiting an extremely fast response speed. Brush block copolymer (BBC), an emerging type of responsive PC²³⁶, exhibits anisotropic properties and an ellipsoidal morphology. He and coworkers demonstrated its full-color display ability when Fe₃O₄ nanoparticles are attached to it⁷⁶.

In conclusion, structural color offers an efficient and eco-friendly method for displaying vibrant colors and information in both static and dynamic forms. It outper-

forms traditional pigments in applications requiring durability against water, scratches, and corrosion. Moreover, its adaptable manufacturing process supports a wide range of materials and structures, catering to diverse needs. The flexibility and dynamism of structural color enhance its suitability for smart devices like e-ink and adjustable tags, and its multiple responsive channels expand its potential for dynamic displays. While significant research progress has been made, practical applications are still emerging, indicating a promising future in various fields.

Sensors

In military, agriculture, medicine, and other fields, an indicator that is sensitive to a certain chemical substance, pH, temperature, force, and moisture is highly demanded^{49,126,237,238}. Usually, traditional sensors indicate environmental conditions by digit numbers or alarms, which either require careful inspection or vague value reminders. If there could be a kind of direct and vivid sensor, it would bring more convenience. Structural color generation depends on two aspects: geometry parameters and light. Although the principles of structural color generation have been widely and thoroughly studied, there is still great potential to explore concerning light and materials respectively. The relation of light-matter interaction occurs at the nanometer scale, leading to sensitive responsiveness to external changes. Therefore, the detection and visualization can be all in one^{239–241}.

Drug detection

Bioassay is a pretty important application demonstration of PC; the sensor should exhibit not only high precision but also biocompatibility and non-toxicity. The non-closed or closed-packed PC is biocompatible, and the sensitivity usually benefits from the introduction of hydrogel which makes them well-suited for implementation within the human body. In addition, trace drug tracking, organ-on-a-chip engineering and disease diagnostics are emerging in large numbers, promoting the development of bio-PC^{242–245}. For example, Zhang et al. encapsulated PCs with polydopamine (PDA) to achieve multiplex miRNA detection²⁴⁶. It is accurate and has high sensitivity with a detection limit as low as 8 Fm (Fig. 9(a)). The miRNA quantification could be easily read out with distinguishing structural color. A better screening strategy was proposed by Zhao et al. with binary channel: fluorescence and structural color. The building block of

the barcode particles is SiO_2 @inverse opal polyacrylamide (PAAm), and the shell was modified with $\text{TPE}-(\text{COOH})_4$ (Fig. 9(b))²⁴⁷. The resultant core-shell structure offers two optical signals due to the volume shrink of hydrogel and the distance change between adjacent molecules. More channels and more responsive mechanisms mean an increase in accuracy. The application could be expanded in in vitro diagnosis. However, most hydrogel-based sensors are indeed disposable, and lack consistency and long-time use ability. The metasurface biomolecular detector has great potential to be used more than once without performance attenuation, and

practically, it can endure long-time storage, as demonstrated by Li et al.⁶⁸. The plasmonic metasurfaces exhibit sensitive detection of immunoglobulin G (IgG) (Fig. 9(c)). The shortcoming is obvious that the color difference among different concentrations of IgG is almost invisible. Rho et al. proposed a novel method for hyper-spectral imaging using metasurface-driven plasmonic resonance energy transfer (PRET) to obtain molecular fingerprints and image electron-transfer dynamics in living cells²⁴⁵. The selective molecular fingerprint imaging can be obtained for chlorophyll *a*, chlorophyll *b*, and cytochrome *c* (Fig. 9(d)).

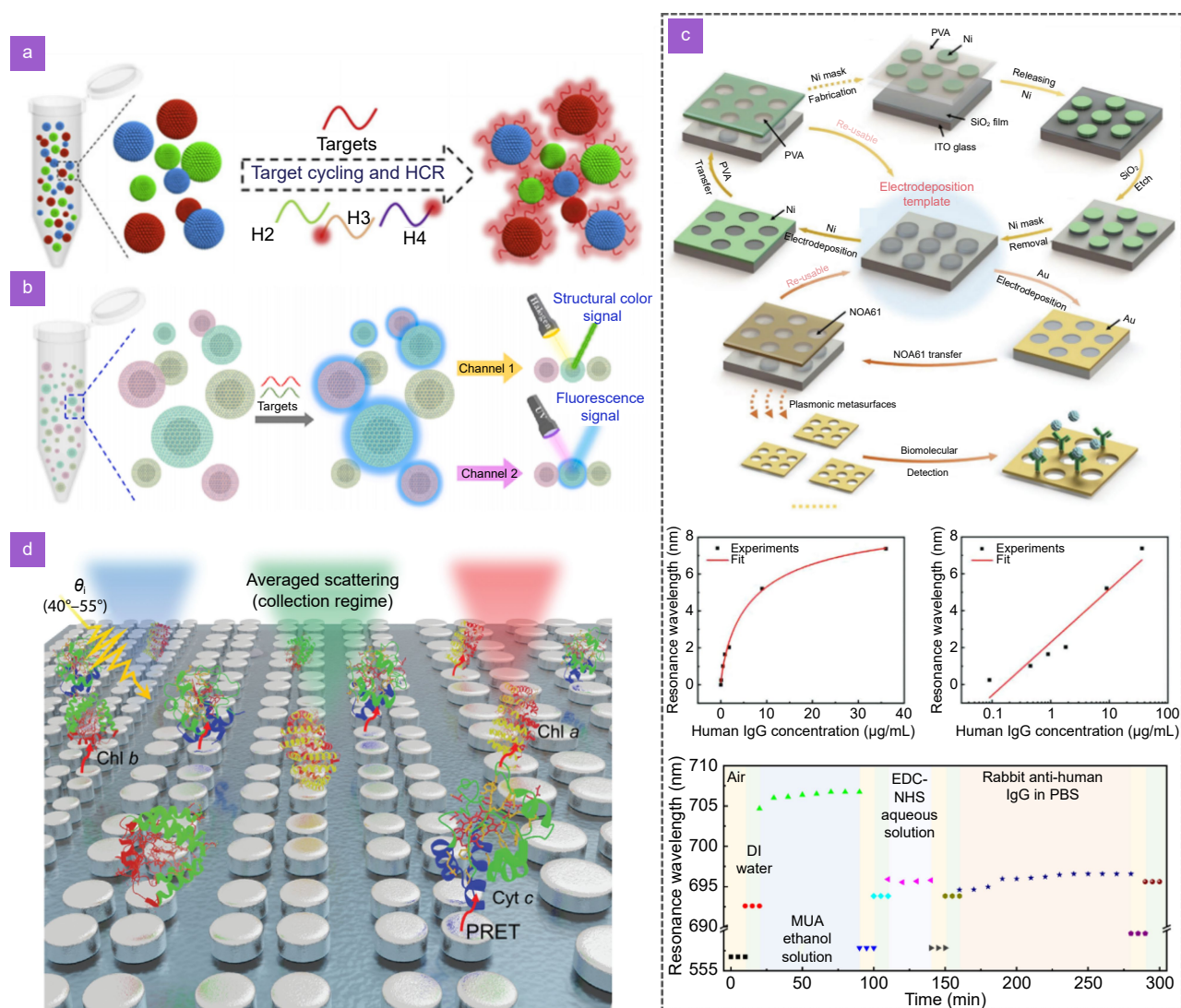


Fig. 9 | Drug detection. (a) Schematic diagram of the specificity of PDA-decorated PC barcodes for multiplex miRNA detection. (b) Schematic diagram of the AIEgens-integrated structural color barcode particles for multiplex detection with binary optical channels. (c) Schematic diagram of the fabrication of electrodeposition templates and plasmonic metasurfaces. (d) Schematic of scattering engineered metapixels in the dark-field for multiplexed nanospectroscopy based on PRET. Strong PRET occurs when the metapixels scattering peak matches the distinctive molecular absorption peaks. Figure reproduced with permission from: (a) ref.²⁴⁶, Elsevier; (b) ref.²⁴⁷, Elsevier; (c) ref.⁶⁸, John Wiley and Sons; (d) ref.²⁴⁵, John Wiley and Sons.

Temperature indicator

Thermometers are commonly used to measure environmental temperatures, but their bulky appearance and tiny probes limit their use to specific contexts. Moreover, the most commonly used mercury thermometers are toxic. In contrast, hydrogels, in combination with colloidal crystals, have become an optimal thermal sensitive indicator (Fig. 10(a) and 10(b))^{49,162,171,248,249}. First, hydrogels and colloidal crystals are both cheap and accessible. Second, the fabrication process is cost-effective and eco-friendly, with rapid and large industrial potential. Thin films can be obtained through deposition, spray coating, vertical convection self-assembly, and spin coating, etc. Third, it is flexible and can conform to a wide range of objects, thus eliminating limitations on its application scenario. Finally, the presentation of accurate temperature relies on structural color change originating from the reflection peak shift, which is vivid and easy to read out.

PNIPAM, one of the most widely used temperature-sensitive hydrogels, is usually combined with self-assembled colloidal crystals to construct temperature indicator films^{250,251}. These 3D colloidal crystals possess a complete PBG, so there would be no obvious color difference with angle altering. Intriguingly, when mixed with light absorbers, these PC temperature indicators can supervise temperature change in a contactless way^{252–255}. Zhao et al. mimicked the chameleon's behavior in color variation by constructing inverse opal thermosensitive carbon nanotubes and reduced graphene oxide hydrogels exhibiting not only temperature dependence but also time dependence²⁵³. Moreover, the PC hydrogel temperature indicator, patterned with butterfly and note de-

signs, is both aesthetically pleasing and highly sensitive (Fig. 10(c)). Liu et al. creatively used phase transition material to develop a novel temperature indicator that can precisely indicate outer temperature²⁵⁶. Thanks to the existence of pigmentary and structural color, which come from bisphenol A and inverse opal structure, respectively. The color presentation switches from a crystalline state to a molten state above the phase transition temperature (Fig. 10(d)).

Solvent test

A fast and convenient platform for discriminating target solvent content is of great importance, especially for colorless or transparent solvents. Polar and non-polar solvents are the main inducing factors contributing to different absorption volumes for the matrix, obeying the “like dissolves like” principle (Fig. 11(a))^{69,78,257,258}. In addition, the immersion of solvents can change the refractive index contrast and shift the reflectance peak, resulting in solvent-induced structural color changes due to synergy. Currently, the testing ability is relatively limited to a few target solvents, including MeOH, alcohols, IPA, BuOH, PeOH, cyclohexane, and others. However, it is still considered a highly efficient way to confirm solvent content. Wang et al. prepared PEGDA-PUA inverse opal PC films, where the swelling ratio in methanol, ethanol, *N*-propyl alcohol, and *n*-butyl alcohol were 21.1%, 14%, 10%, and 7.2%, respectively²⁵⁹. Particularly, the green color of the films disappeared immediately when chloroform penetrated the voids. Unlike the inverse opal hydrogels, Huang et al. prepared HEA-PEGPEA hydrogels with built-in silica particles, capable of sequentially testing at least three different solvents²⁶⁰. These

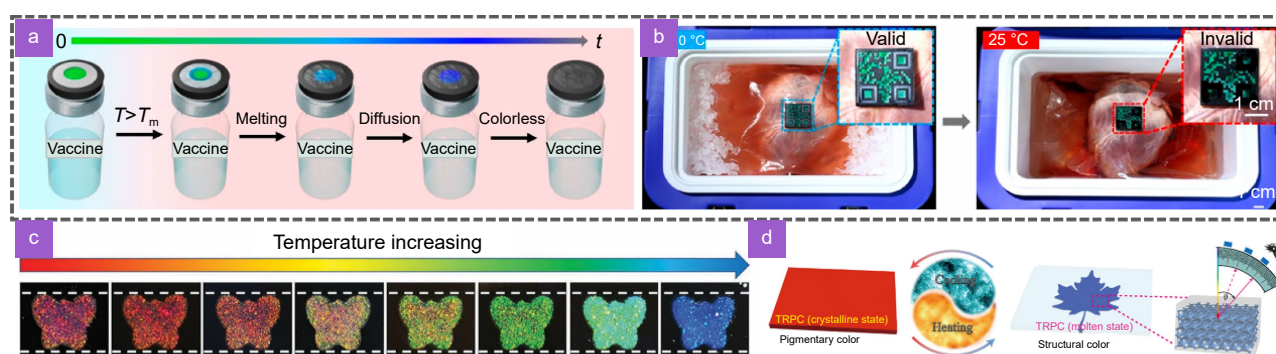


Fig. 10 | Temperature indicator. (a) Schematic illustration of the triggering agent melting-to-diffusing induced destruction of a P-TTI for indicating the time-temperature history of a vaccine. (b) Schematic diagram of the AIEgens-integrated structural color barcode particles for multiplex detection with binary optical channels. (c) Images of the structural color variation of the SCH with temperature increasing. (d) Schematic of the thermal response of the chromogenic material consists of SnO_2 inverse opal and thermochromic phase change system. Figure reproduced with permission from: (b) ref.⁴⁹, American Society of Chemistry. (c) ref.²⁵³, John Wiley and Sons. (d) ref.²⁵⁶, American Society of Chemistry.

hydrogels exhibit transparency in water, green and red in acetonitrile, orange and blue in propanol, and green plus blue in dried state (Fig. 11(b)). PC-based solvent test films are not comparable with commercial test papers in terms of sensitivity and cannot tell the exact contents within solutions. Sun et al. reported an effective way to improve sensitivity by integrating TiO_2 metasurfaces into microfluidic channels²⁶¹. The colors change significantly and rapidly within 16.7 ms, which can be attributed to electric dipole resonance and magnetic dipole resonance collectively (Fig. 11(c)). Similarly, Zhou et al. developed a series of hydrogel micropillars, varying in diameter and height, for ethanol detection⁹¹. The authors verified that the micropillar diameter is a key factor, and when the diameter reached the maximum, the responsive time declined to 400 ms. The hydrogel initially exhibits a red shift when exposed to ethanol, followed by a blue shift, because the ethanol contributes to cross-linking network swelling, and then refractive change dominates over the swell effect as ethanol concentration increases (Fig. 11(d)).

Humidity measurement

Environment sensing is highly demanded in daily life to ensure a comfortable living condition^{2,262–265}. Traditional hygrometers, while functional, often fall short in terms of aesthetics and technological sophistication. Nature, a reservoir of astonishing creatures and remarkable phenomena, has been an inspiration for human innovation for millennia, never ceasing to amaze and inspire us²⁶⁶. Butterflies and male beetle-*Chlorophila obscuripennis* show humidity sensitivity, as their colors switch evidently on their wings and shells. Inspired by this intriguing characteristic, 1D and 3D responsive PCs that mimic their structures are proposed (Fig. 12(a))²⁶⁷. Ma et al. realized a colorimetric sensor by spin-coating $\text{TiO}_2/\text{P}(\text{AM-MBA})$ stacked films and transferring them onto a PDMS substrate, followed by pressure printing to construct an angle-independent PC (Fig. 12(b))⁷⁰. These PC films can absorb water, indicating relative humidity (RH). As RH increases from 48.1% to 89.6%, the films exhibit a color transition from blue to orange and red. Most importantly, the thin films can sustain their bright structural color even when subjected to running water or friction. Lee et al.

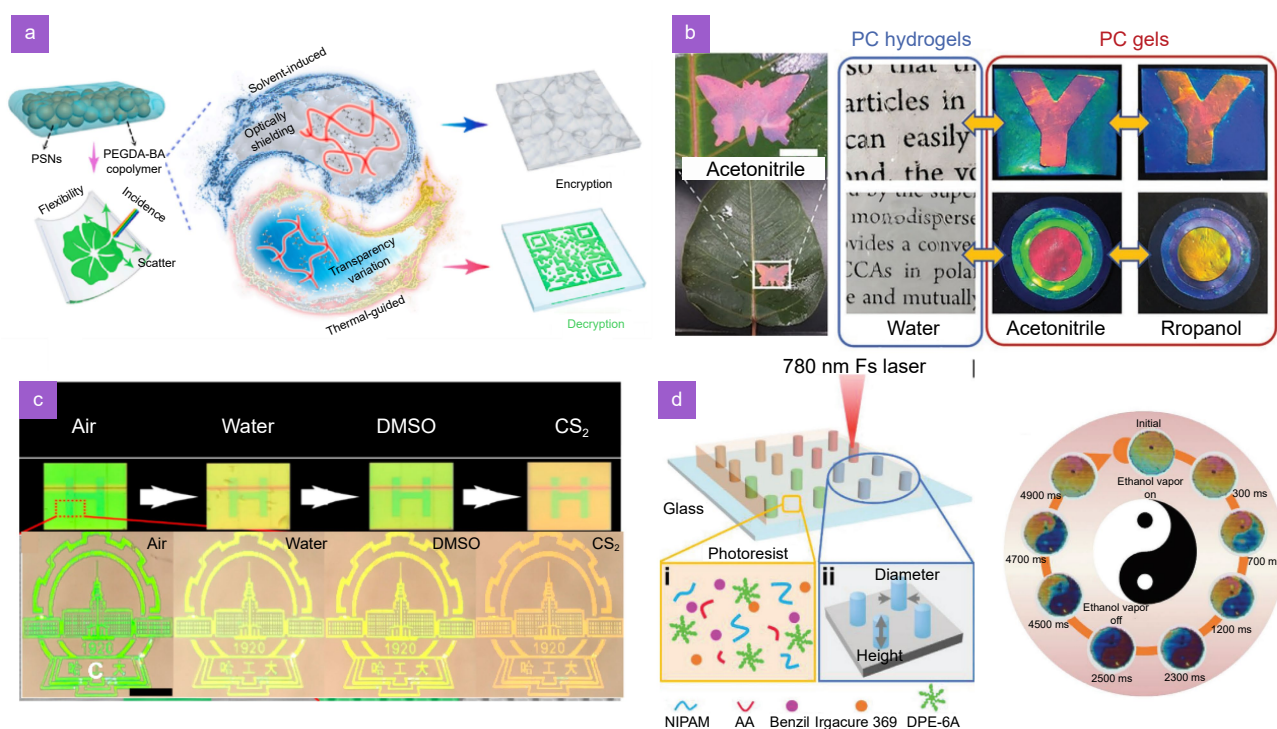


Fig. 11 | Solvent test. (a) Schematic illustration of the self-supporting photonic composites with stimulus-responsive capability. (b) Digital photos of PC patterns and corresponding PC gel patterns in water, acetonitrile, and propanol. (c) Bright-field photographs for the sample in different solvents and color images of the logo of our university are composed of the TiO_2 metasurface. (d) Schematic diagram of femtosecond laser direct writing of micropillar arrays with different structural colors and optical micrographs of the dynamic color-switching of the micropillar array exposed to ethanol vapor, showing a “Tai Chi” pattern. Figure reproduced with permission from: (a) ref.⁶⁹, Elsevier; (b) ref.²⁶⁰, John Wiley and Sons; (c) ref.²⁶¹, American Society of Chemistry; (d) ref.⁹¹, American Society of Chemistry.

adopted a similar method to construct RH sensors that offer improved sensitivity and a broader detection range, from 30% to 98% (Fig. 12(c))²⁶⁸. Significantly, the authors developed a smartphone app to enhance the convenience of using these sensors. A 1D facsimile of a creature's structure can hardly reproduce ideal outcomes, however, fully replicating its intricate structures is limited by the challenges of nanoscale fabrication. However, TPL can perfectly replicate complex structures, while it cannot use responsive material as building block since the resultant high fidelity and resolution products require highly crosslinked polymers. Delaney et al. introduced ionic liquid into cross-link networks, making them suitable for direct laser writing, which can only be applied with limited material choices (Fig. 12(d))²⁶⁹. The resulting $2.75\ \mu\text{m} \times 2.75\ \mu\text{m}$ grid-like RH sensor can expand to 5% of its initial size with a significant color change.

pH gauge

The response mechanism of these sensors resembles that

of solvents, which is mainly ascribed to changes in water (Fig. 13(a))²⁷⁰. However, the difference is that the former absorbs or releases water in terms of the interaction between functional groups and osmotic pressure-initiated nanoparticle size changes, while the other one occurs due to direct penetration of water or other solvents^{71,81,271,272}. As Meng et al. reported, they proposed a novel synthetic method to construct inverse opal P(Cys-co-Glu) films, which show different pH responses with different ratios of Cys:Glu (Fig. 13(b))⁷¹, and the carboxylate groups at the end of the polymer chain play an important role for that, in which deprotonation and electrostatic force converge to color change. Gu et al. designed an elastic film filled with core-shell P(MMA-BA) colloidal nanoparticles that feature well-stretchable mechanical properties and can respond to pH change from pH=5.17 to pH=14.01 (Fig. 13(c))⁸¹. It is noteworthy that the extra responsive hydrogels are no longer needed, simplifying the process and making it applicable for industrial scale, due to the low glass transition temperature that allows

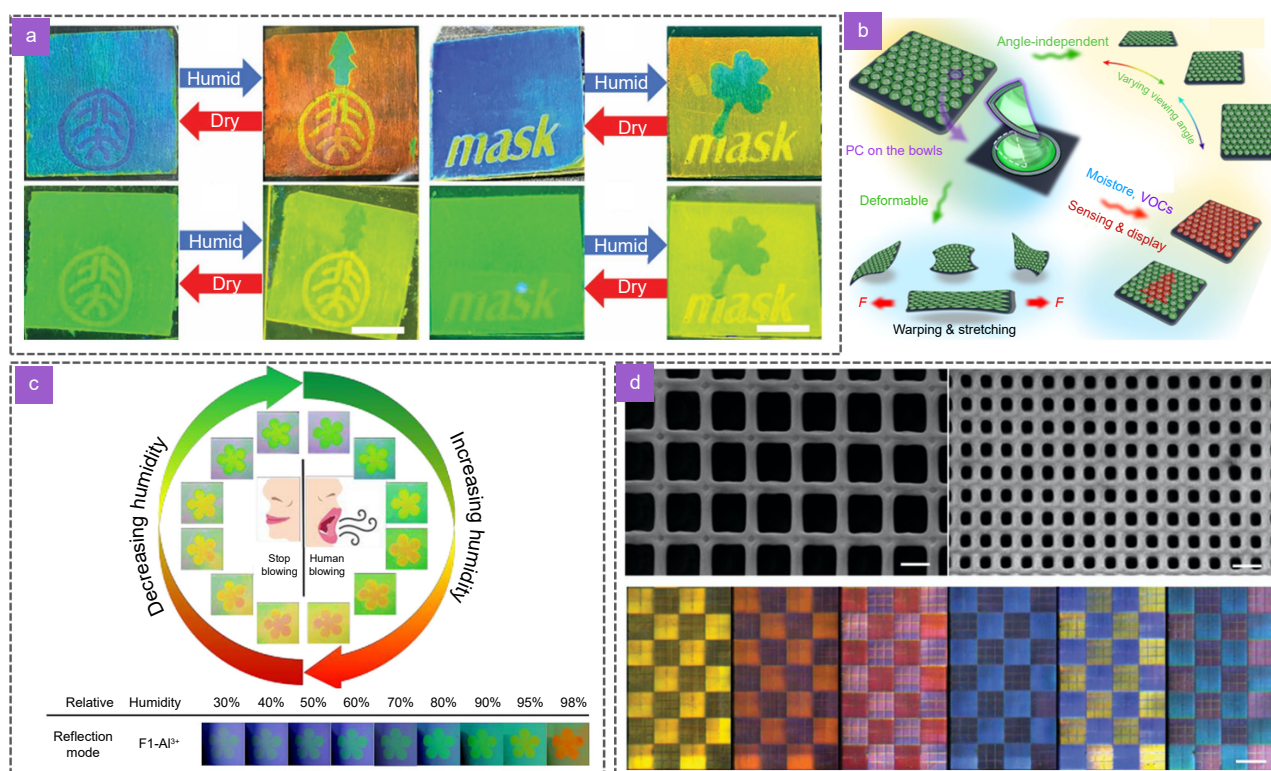


Fig. 12 | Humidity measurement. (a) Humidity responsiveness of the cholesteric liquid crystalline networks coating with a PKU logo as a permanent pattern and tree-like dynamic pattern. (b) Schematic diagram of 1D PC films built on the surface of artificial bowl array and partially enlarged details, angle-independent optical properties, flexibility and deformability, colorimetric sensing and display applications of the PC films on the bowl arrays. (c) Photographs of 1D PC showing the color transition during and after human blowing. (d) SEM images and angle-dependent optical microscopy images of periodic photonic structures were obtained through alternate fabrication of two types of square arrays, creating a checkerboard pattern. Figure reproduced with permission from: (a) ref.²⁶⁷, Elsevier; (b) ref.⁷⁰, Elsevier; (c) ref.²⁶⁸, Elsevier; (d) ref.²⁶⁹, Royal Society of Chemistry.

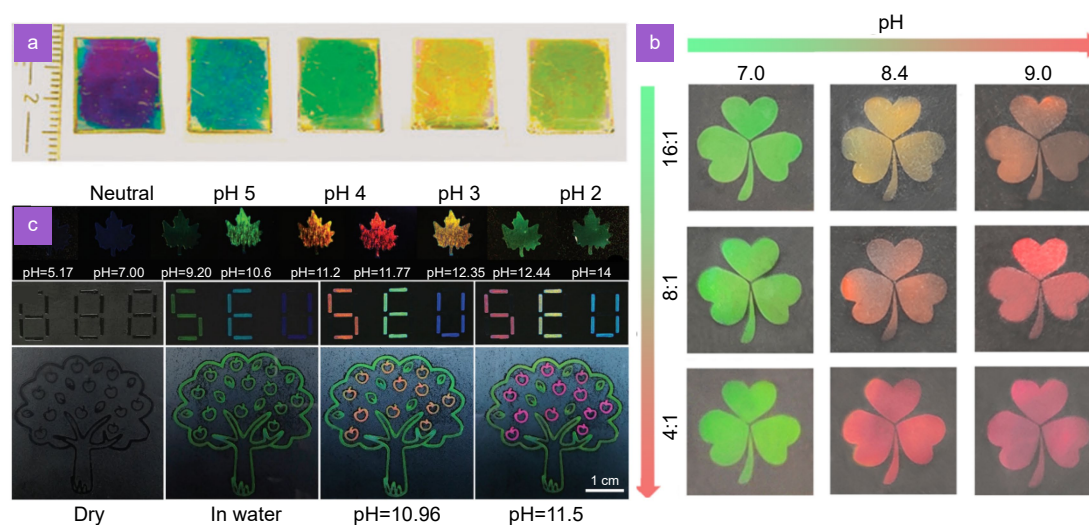


Fig. 13 | pH gauge. (a) Transmission dip shift of 2D PC- polyelectrolyte gels in response to different pH conditions. (b) Digital photos of the patterned P(Cys-co-Glu) films with different copolymerization ratios upon pH change. (c) Digital photographs of the leaf pattern in response to a solution with different pH values and patterned copolymer nanoparticles (up: letters; down: apple tree) reveal their encrypted color information that is controlled by the pH value of the surrounding solution. Figure reproduced with permission from: (a) ref.²⁷⁰, Royal Society of Chemistry; (b) ref.⁷¹, American Society of Chemistry; (c) ref.⁸¹, John Wiley and Sons.

the nanoparticles to deform and fuse spontaneously at room temperature. Apart from the reflectance mode to indicate pH change, Li et al. developed a smart responsive hydrogel anchored with periodic Ag nanoparticles on the network, through the swell and shrinkage of the crosslink-network when immersed in different pH solutions the plasmonic resonance states changed accordingly leading to different transmitted color²⁷³.

Hybrid sensing

Highly integrated sensors have the potential to replace traditional electric sensors, which usually sense only a single variation and require complicated circuits, in which lumped elements can hardly adapt to a rigid environment. Therefore, sensors that integrate multifunctional sensing and display capabilities attract great attention from researchers. Dually responsive PC sensors are the most widely studied and the common way to achieve this is through responsive hydrogels which swell or shrink to drive the structure change of nanostructures inside them^{274–276}. For example, pH/thermo dual-responsive hydrogels are one of the hot topics. Wang et al. and Niu et al. both designed such hydrogel sensors without additional nanoparticles (Fig. 14(a) and 14(b))^{277,278}. Interestingly, Niu and coauthors treat butterfly wings as hierarchical structure templates to build tree-like P(NI-PAAM-CO-AAC) nanostructures. The pH-responsive characteristics can be explained by the protonation of

—NH₂ and selective deprotonation of —COOH in base or acid solution, while the temperature responsiveness due to the lower critical solution temperature (LCST) of the hydrogels dominates the deswelling and swelling state, resulting in blueshift and redshift respectively. Humidity/thermo sensors are often fabricated in 1D PC configuration which can directly respond to humidity and temperature change as long as there is a change in thickness^{72,279}. Kashem et al. constructed alternative stacked chitosan and carboxymethyl cellulose films via the layer-by-layer method, which can alter their thickness when exposed to moisture or drying out⁷². When fixed at 40% RH, as temperature increases from 5 °C to 85 °C, the films exhibit a highly sensitive color change from pink to purple in the desorption cycle (Fig. 14(c)). Notably, at lower temperatures below 25 °C, the color can respond to even tiny changes of 0.5 °C. While the temperature is between 55 °C and 85 °C, it shows a relatively insensitive responsiveness due to being in an almost dry state. Significantly, the authors investigated the correlation between thickness, temperature, and RH using a non-linear regression model for the first time. Integrated digitated electrodes were printed onto the films to verify the application of wearable RH-temperature sensors. There are a lot of other kinds of hybrid sensors such as temperature-alcohol²⁸⁰, force-temperature (Fig. 14(d))^{281,282}, humidity-pH (Fig. 14(e))²⁸³, light-temperature²⁸⁴, and smart motion sensors (Fig. 14(f))²⁸⁵ as well as

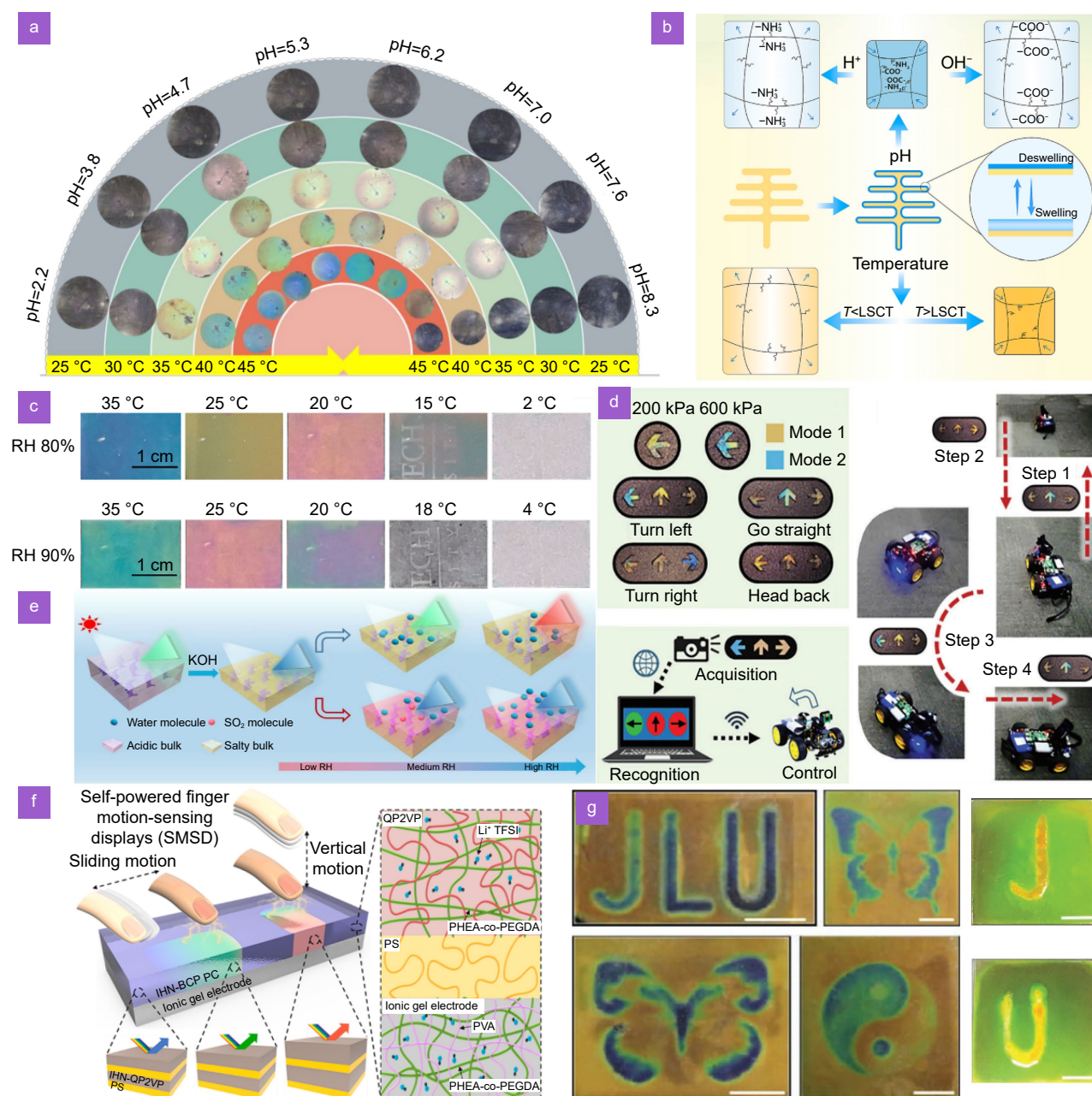


Fig. 14 | Hybrid sensing. (a) Representative structural colors of a dual responsive pNIPAAmStMAA hydrogel film displayed at different temperatures and pH values. (b) Mechanism for the dually responsive P(NIPAAm-co-AAc)-PC. (c) Pattern display and color changing behavior of the film in response to the temperature and RH of the surroundings. (d) The programmable traffic lights are controlled by pressure, the intelligent traffic signal recognition/control system and the programmed movement of the intelligent vehicle. (e) Mechanism of the humidity and SO₂ responsiveness of the cholesteric liquid crystalline polymer network film. (f) Schematic illustration of the self-powered finger motion-sensing display based on an IHN-BCP film on ionic gel electrode and motion responsive SC change in the IHN-BCP layer. Chemical structures of PS-b-QP2VP, Li⁺TFSI⁻, and PHEA-co-PEGDA are shown. (g) Schematic illustration of writing letters with distilled water on the photonic display tablets and relatively actual digital photographs and different stamp patterns on the hydrogel film and schematic illustration of the stress-induced pattern display process. Figure reproduced with permission from: (a) ref.²⁷⁷, American Society of Chemistry; (b) ref.²⁷⁸, Elsevier; (c) ref.⁷², Elsevier; (d) ref.²⁸¹, John Wiley and Sons; (e) ref.²⁸³, Elsevier; (f) ref.²⁸⁵, Elsevier; (g) ref.²⁸⁶, John Wiley and Sons.

multimodal responsiveness (Fig. 14(g))^{93,286,287}.

Colorimetric sensors hold great potential to be used in a wide range of fields without the need for an extra display system, power supply, complex circuits, and

lengthy control codes. Additionally, most of these sensors are flexible, non-toxic, and easily accessible. Overall, sensors integrated with structural color are promising smart devices, especially in the Big Data era where

information security is highly emphasized. They do not need electric elements, which in turn eliminates interference and the possibility of invasion. However, these sensors mainly depend on changes in water content to alter their thickness or nanostructures, which has become a criticism that they cannot be used for extended periods. Cycle instability is also another problem that heavily impedes long-term use. So, for further improvement and practical application, long-term stability, high sensitivity, environment resistance, and multimodal responsiveness are urgently needed.

Printing

Printing can be traced back to 600 AD, and so far, many types of printers are widely used. We classify printing applications here based on four principles to distinguish them from anti-counterfeiting and display purposes: capable of large-scale fabrication, featuring complex and fine patterns, offering a wide color range, and providing customized colors. If the devices meet two or more of these principles and show greater promise in printing compared to others, we include them in this section. Colorful printing usually relies on independent nozzles to eject different color inks, which can be harmful to the environment and lack simplicity. Nowadays, there is an increasing demand for carbon-neutralization and green sustainability. Printers capable of producing high-fidelity, high-saturation, high-purity, and high-brightness colors, while also being eco-friendly, are considered cutting-edge in the industry^{288,289}. Notably, structural color printing stands out as it can meet all these criteria with a single material, eliminating the need for traditional colorants. Full-color printing can be obtained by just adjusting geometry parameters in 1D, 2D or 3D, and the coloration mechanism varies, including metasurfaces, F-P cavities⁶⁷, PCs¹²⁶, TIR⁶⁵, plasmonic resonance²⁹⁰, Mie resonance³⁵. Moreover, it can overcome the challenge that 3D printing can only output single-color products through the introduction of photonic bandgap¹⁵⁹. Herein, we discuss five typical types of structural color printing, focusing on resolution, color space, purity, and saturation as the main factors of concern.

Metasurface high-resolution printing

All-dielectric metasurface can confine light more efficiently than metal-based metasurface resulting from low intrinsic loss and high refractive index. Metal-based metasurfaces, on the other hand, cannot ideally repro-

duce bright and highly saturated full-color images. Therefore, in this discussion, we focus on all-dielectric printing, which holds more promise^{291–295}. However, when combining metal coatings with dielectric building blocks, the color range and brightness can be greatly enhanced^{293,296}, thanks to the excitation of Mie resonance instead of plasmonic resonance.

Commonly used fabrication methods include FIB, EBL, femtosecond laser, deep-ultraviolet immersion lithography, etc^{297,298}. Benefiting from the extensive fabrication options and manipulation freedoms, simulation ideas can be easily achieved. However, as lithography technology advances, the challenge is no longer limited to fabrication but also how to print ink-free images without color distortion. For instance, Sun et al. fabricated a periodic TiO₂ metasurface with a trapezoid cross-section, with such a configuration the Mie scattering was successfully merged to improve color brightness and purity in bright fields as shown in logo printing²⁰⁰. The formation of photonic bandgaps suppressed high-order resonance, thereby maintaining high saturation colors. Yang et al. use otherwise to achieve this, the high-order Mie resonance was damped by Rayleigh anomalies and the suppression of electric dipole resonance on a silicon nitride metasurface²⁹⁹. The vivid "NANO" pattern, composed of red, green, and blue primary pixels, was achieved through simple square nanostructures (Fig. 15(a)).

Expanding the color gamut is equally important, and Liu et al. successfully developed a SiO₂ nanoring that covers the 115% of the sRGB color space⁷³. Nevertheless, these methods could reduce the impact of color distortion caused by high-order resonance, but the issue of lossy nature is seldom overcome. Hentschel et al. confined the electric field in air voids, which are lossy-free dielectrics³⁵. The ED, MD, EQ and MQ modes are excited in Mie voids through FIB nanoholes. The authors explored the relationship between diameter, depth, and color presentation. A full-color printing of "Improvisation No. 9" was displayed as a sophisticated application. A single nanohole can produce one pixel, so the corresponding resolution can reach 36000 dpi (Fig. 15(b)).

Metasurface printing is prestigious in structural color printing for three main reasons: 1) Finer and more precise color replication from the parameter tuning in both in-plane and out-of-plane. 2) High spatial resolution with the assistance of high-end nanofabrication methods. 3) Good materials compatibility and rich structure

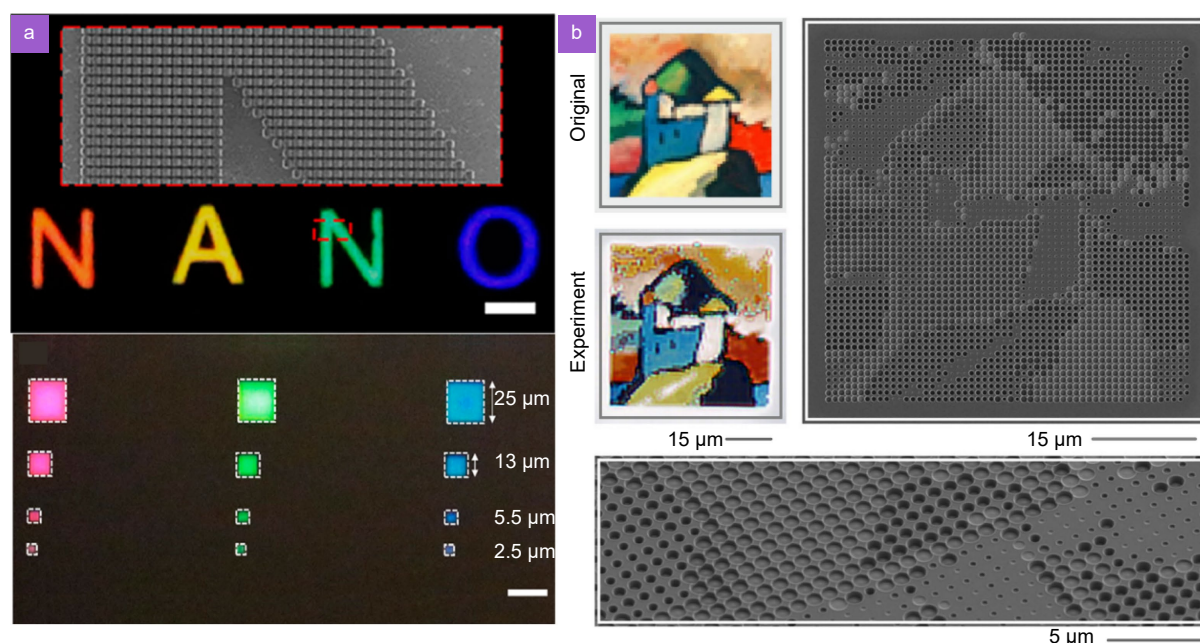


Fig. 15 | Metasurface high-resolution printing. (a) Optical images of characters “NANO” created by gradually varying the size and period of Si_3N_4 color pixels and optical images of red, green, and blue Si_3N_4 metasurfaces of different areas: the lateral size changes from 25 to 2.5 μm . (b) Detail taken from the painting “Improvisation No. 9” by Wassily Kandinsky (Staatsgalerie Stuttgart). The top left depicts the original artwork while the lower left shows an optical microscope image of the colour-printed image. In the SEM image on the right, one can clearly identify the image as the pixel size is unchanged. In order to gain access to the full colour space, the diameter as well as the depth of the Mie voids has been varied, which is particularly well visible in the tilted SEM image. Figure reproduced with permission from: (a) ref.²⁹⁹, American Society of Chemistry. (b) ref.³⁵, Springer Nature.

designability, enabling the coupling of different structural color mechanisms such as scattering, diffraction, resonance, and photonic band-gaps, etc. In contrast, the high-cost, time-consuming and scalability deficiency are evident disadvantages.

PC low-cost printing

1D PC typically features a multilayer construction, which is not ideal for wide-gamut color pattern printing. Consequently, colloidal crystal PCs, known for their high design flexibility, have garnered more attention. They can self-assemble to form either a hexagonal lattice or a non-close-packed suspension, both of which can be printed to produce ideal patterns and colors. However, this method is limited to low-resolution and relatively monotonous colors, requiring specific nanoparticle sizes for different colors. Despite these limitations, the method excels in large-scale printing, offering advantages such as low cost, rapid manufacturability, and environmental resistance compared to metasurfaces³⁰⁰.

Screen printing, a simple and fast way to print target patterns enables its competitive status to some extents⁵². Zhou et al.¹⁴³ and Ge et al.⁸⁵ prepared non-iridescent, an-

gle-independent and iridescent, angle-dependent PC patterns, respectively, through screen printing (Fig. 16(a)). Similarly, Zhang et al.³⁰¹ prepared $\text{Fe}_3\text{O}_4@\text{SiO}_2$ photonic inks consisting of PBA-HB-PEGDA using droplet microfluidics. The introduction of magnetic nanoparticles in the granular hydrogel inks enables the printed patterns have an on/off switch function that is not achievable utilizing traditional printers (Fig. 16(b)). However, the steps to obtain the final patterns are tedious, requiring either high-temperature heating or ultra violet (UV) curing. In this case, Lu et al. proposed a selectively hydrophilic as-prepared method to simplify the following steps⁴². Specifically, the substrate was treated with a fluorine-containing hydrophobic finishing agent to form a given printing hydrophilic region. After the PS-containing paste was adequately scraped, a structural color appeared in no more than 30 s, as displayed (Fig. 16(c)). Subsequently, the structural color deepened as the volatilization process finished. Interestingly, the patterns can reproduce perfect patterns without extra residual areas or cracks due to the hydrophilic-hydrophobic difference areas. Moreover, the direct writing method is an alternative way to construct customized

units, which makes it easier to print multicolor images. Shanker et al. inkjet printed colloidal nanocrystals microdome to minimize angle-dependence through the careful control of Ohnesorge number at 3, the defect-free, uniform, and well-packed microdome units can be continuously printed (Fig. 16(d))²¹⁴. Pyo et al. used a femtoliter meniscus to construct periodic gratings, thereby endowing two dimensions to control structural color presentation, such as the particle size of PS and the grating pitch⁴³. The angle-dependent iridescent structural color can cover almost the full-color range, from blue to red, as the incident angle of light increases from 13.5° to 23° (Fig. 16(e)). Furthermore, three primary colors can

be obtained by setting the grating pitch at 1900, 1400, and 1000 nm.

However, colloidal crystal-based printing suffers from low resolution because each single pixel must contain enough nanoparticles to ensure the interaction of light. Chen et al. developed a shape memory PC paper that can not only achieve a higher resolution than 100 μm but also has rewritable ability³⁰². The authors demonstrated two ways to print target patterns, namely, pressure-induced printing and pin-printing, which achieved higher resolution with versatile and colorful images (Fig. 16(f)). The shape memory paper can be colorless in its deformed state and recover to its primary image presentation

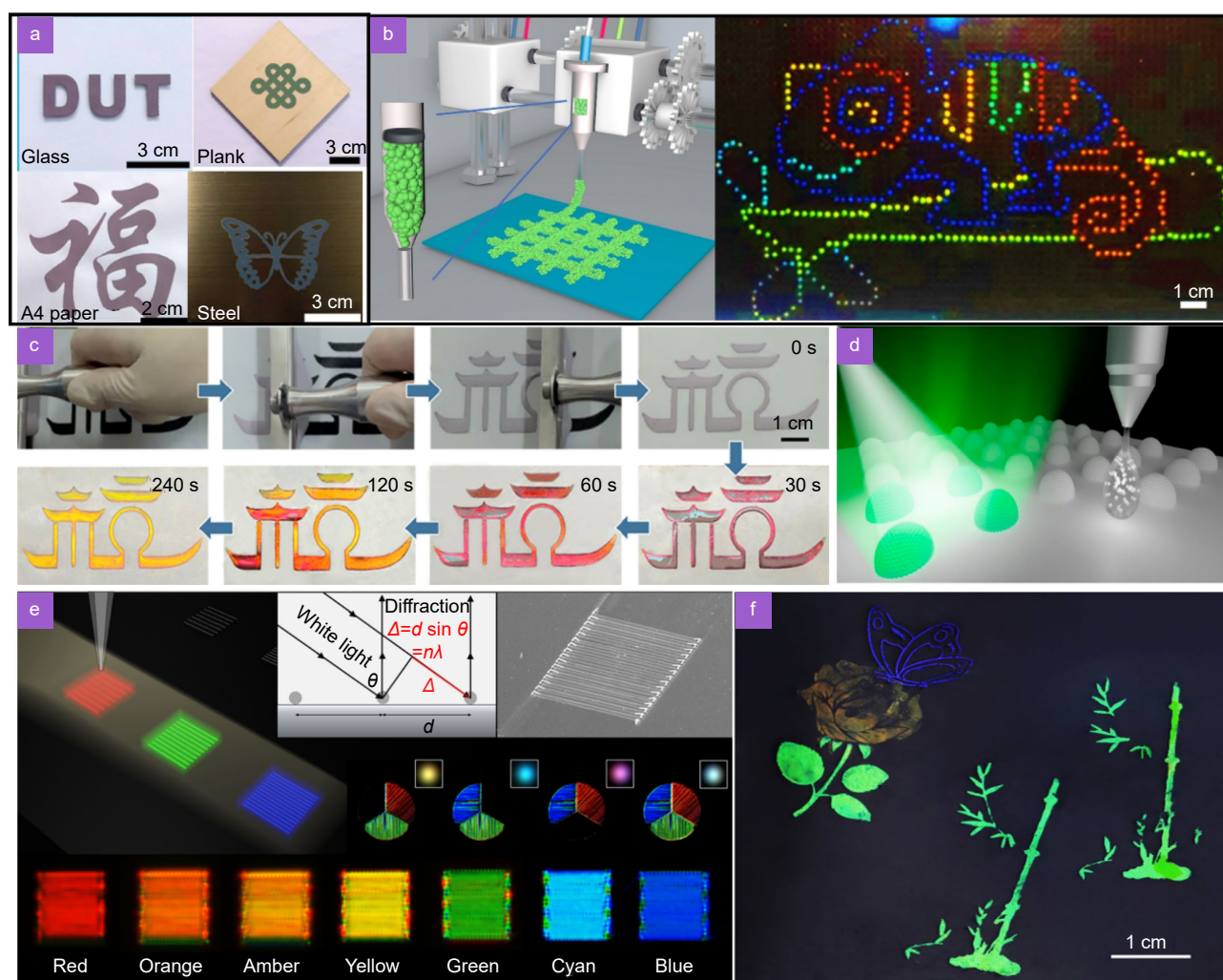


Fig. 16 | PC low-cost printing. (a) Photographs of the brilliant noniridescent structural colors fabricated by screen printing on various substrates. (b) Schematic for 3D printing of the photonic granular hydrogel ink. (c) Digital photo of spreading and assembling of the color paste on the pattern layer under an external shear-induced force. (d) Schematic illustration of inkjet-printed melanin NP photonic microdomes. (e) Diffraction images obtained from a grating of pitch 1900 nm by white incident light of the given orientation. (f) The combination pattern obtained by overlapping three films templated from silica microspheres with three sizes. Figure reproduced with permission from: (a) ref.¹⁴³, Elsevier; (b) ref.³⁰¹, John Wiley and Sons; (c) ref.⁴², American Society of Chemistry; (d) ref.²¹⁴, American Society of Chemistry; (e) ref.⁴³, American Society of Chemistry; (f) ref.³⁰², John Wiley and Sons.

state under stress or ethanol drying.

F-P high-brightness printing

While metal metasurface may not present ideal saturated high-brightness colors due to the intrinsic loss of metal, the double metal layers that compose the F-P cavity can achieve slightly enhanced coloration performance^{41,303}. This improvement can be explained by the constructive and destructive effects on the top metal layer and the middle dielectric layer, which can effectively absorb specific wavelengths of light. Most importantly, it can simplify the fabrication process, requiring only electron beam evaporation or a magnetron sputtering system⁵³. As Seo et al. developed, the authors fabricated different patterns on stainless steel (STS) and aluminum substrates. By changing the thickness of the Au layer in Au/Si₃N₄/STS films, they were able to produce a range of colors. Colorful patterns, as shown in Fig. 17(a), could be printed with the assistance of a mask¹⁸. To achieve high resolution, the thinner the total thickness, the better the resolution can be obtained³⁰⁴. The key to optimizing color presentation performance is the reasonable design of the topmost metal layer. Yang et al. deposited an asymmetric F-P cavity on periodic nanopillars, and the Al/hydrogen silsesquioxane/Ni sandwich-like structure can generate more vivid color than pure periodic nanostructures⁷⁴. It is noteworthy that the thin Ni film exerts a great effort to improve the vividness of color, while its absence results in a pale and less striking image (Fig. 17(b)). The F-P resonant cavity provides a suitable platform for printing patterns and images with perfect color performance, high brightness, and saturation, without the need for complex post-processing. In the pretreatment process, vacuum deposition is necessary and can significantly decrease costs compared to FIB, EBL, and reactive ion etching.

A more economical method was proposed by Choi and coauthors³⁰⁵. They first developed a polymer-assisted photochemical deposition system; this system can deposit a few kinds of metals at room temperature with good continuity. The metal ions are encapsulated in a composite solution and reduced to nanoparticles with the assistance of pAAM. In their experiments, different thicknesses of Ag films were deposited on a SiO₂/PVD Ag substrate to form an asymmetric F-P cavity. Based on this, "ASU" and "Stich" were printed to verify colorful print presentation, yet some defects and sacrifice of brightness can be seen (Fig. 17(c)). This new cost-effec-

tive manufacturing strategy is expected to attract significant attention. However, if we can print images or other information like laser printer, the printed information will have a higher resolution and is easy to control. Zhu et al. put forward a new concept called "resonant laser printing (RLP)", they combined laser printing with the F-P cavity and meticulously set the TiO₂ thickness at 51 nm, which is the exact condition to excite perfect absorption of 532 nm laser (Fig. 17(d))¹⁹. By adjusting the power of the laser from 0 to 1.9 nJ, atop Au film morphology exhibits apparent change leading to an appearance color transition from pink to cyan.

Plasmonic wide-gamut printing

Metals have peculiar properties that dielectric materials cannot match, such as the well-known plasmonic resonance, which is the collective oscillation of electrons. Once the wavelength of light is located near the resonance wavelength, the electric field can be well confined and enhanced.

Plasmonic resonance systems typically consist of a disordered system with randomly distributed nanoparticles, nanorods, nanodisks, nanoislands or nanoclusters, and thus, the chaotic nature of the system is the primary source of its robustness against perturbations³⁰⁶. By delicately controlling the resonance wavelength, specific single-band or wide-wavelength light can be absorbed, enabling the presentation of not only common colorful patterns but also bright white and deep black colors. There are two mainstream paths to gaining plasmonic systems, the solution reduction method and solid nanofabrication. For solution-based plasmonic printing, Zhang et al. demonstrated a simple way using electron transportation from TiO₂ to Ag⁺, which was excited by a UV lithography system. Ag⁺ as an electron receiver can be reduced to Ag, and then show different morphology with different exposure doses, and the TiO₂ substrate acts like a middle bridge to support Fano resonance (Fig. 18(a))²⁹⁰. Structural color can be easily controlled by tuning thickness of TiO₂ and exposure dose. Cui et al. developed a pure solution system to support resonance mode, Au nanodisks were dispersed in a solution and then embedded in a PDMS matrix for laser printing⁹⁵. Full CMY color printing can be obtained since Au nanodisks absorb laser pulse energy due to localized surface plasmon resonances induced shape change, with increasing applied pulse energy from 2.5 nJ to 3 μ J, colors from magenta to yellow can be shown (Fig. 18(b)).

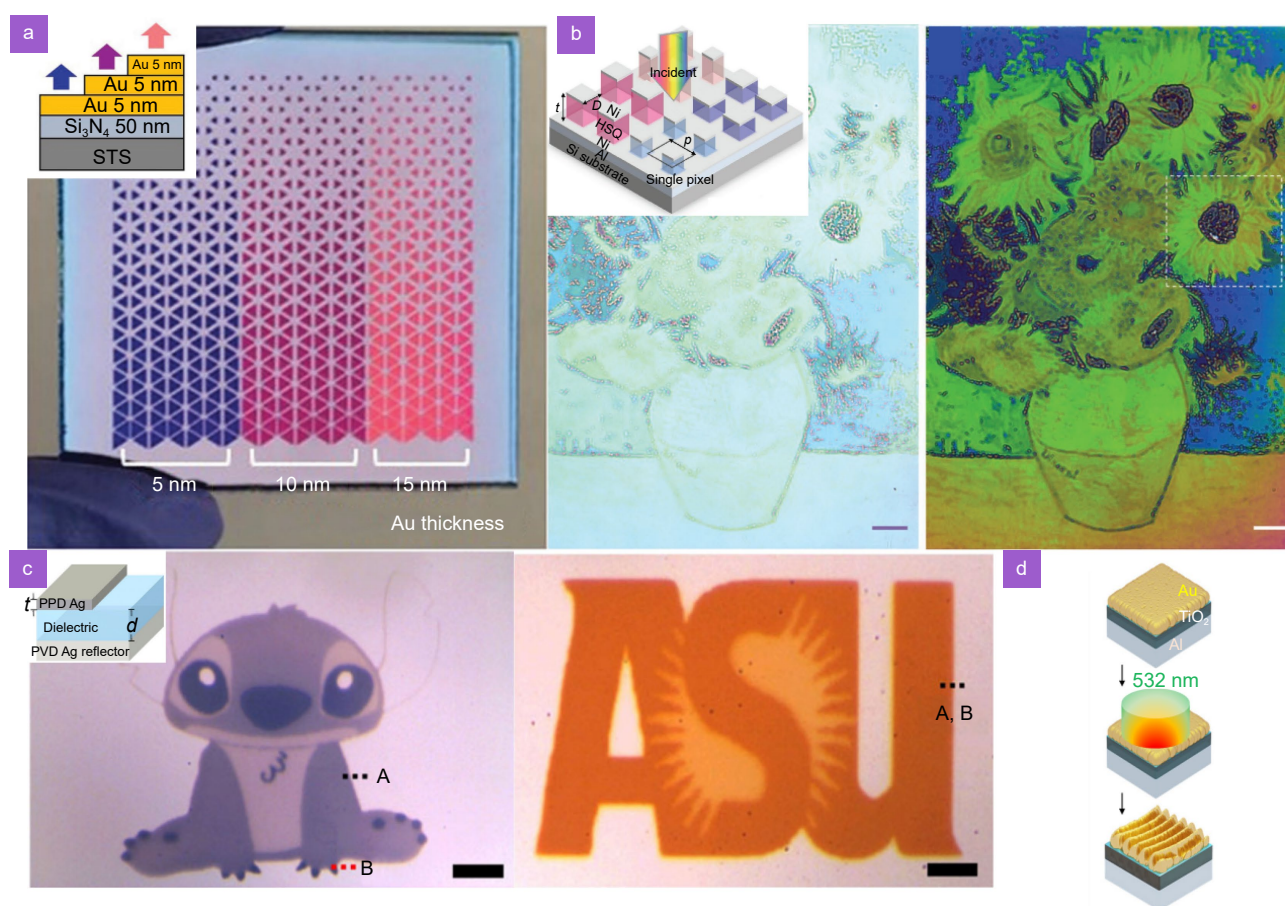


Fig. 17 | F-P high-brightness printing. (a) Color images printed on stainless steel substrates ($3 \times 3 \text{ cm}^2$ in size) along with a structure schematic. An Au layer was selectively deposited using a shadow mask to different thicknesses onto a 50 nm thick Si_3N_4 film. (b) Full-color reproduction of van Gogh's "Still Life: Vase with Twelve Sunflowers" using the obtained palette and the comparison before and after Ni deposition. (c) A cartoon character "Stitch" ($d = 75 \text{ nm}$) and a symbol of Arizona "Cactus" ($d = 150 \text{ nm}$) with various colors. (d) Schematics of the FP-type hybrid metasurface with Au-TiO₂-Al coatings. The polarized in-resonance laser pulses interact strongly with the optical cavity, making the metasurface extremely absorbing across the illuminated area, which creates ripples and modifies the optical cavity to an off-resonance state. Figure reproduced with permission from: (a) ref.¹⁸, John Wiley and Sons; (b) ref.⁷⁴, John Wiley and Sons; (c) ref.³⁰⁵, Springer Nature; (d) ref.¹⁹, American Society of Chemistry.

Solution-based plasmonic structural color exhibits weak saturation and non-iridescence, which may be attributed to the existence of residual impurities. Despite this, compared to all-solid plasmonic resonance color, solution-based approaches offer the advantages of low cost and fast manufacturability. All-solid plasmonic systems are often fabricated using magnetron sputtering, e-beam evaporation, or EBL.

Aluminium and silver nanoislands have been successfully demonstrated to generate perfect plasmonic color and enable large-scale fabrication^{75,307}. Hail et al. mixed Ag nanorods to achieve continuous primary colors within a single pixel, greatly expanding the color gamut (Fig. 18(c))³⁰⁸. However, achieving a black color with structural colors is challenging due to the absence of broadband absorption characteristics. Mao et al. developed a

novel approach that combines modifications in cavity space and disorder of plasmonic nanoparticles simultaneously⁷⁵. When the decay rates and coupling rates are well-matched, broadband absorption occurs. Thus, the authors printed a full-color painting of "Peony Flower" that includes black elements (Fig. 18(d)).

Overall, the all-solid plasmonic platform offers superior color performance with high saturation, brightness, and stability, while the stand-alone and transferrable ability of the platforms remains a pending problem. Although a feasible way can solve this by the introduction of a sacrificial layer and in flake format as structural color paint, the color shade and hue will be affected³⁰⁷.

Other full-color printing

Nanoprinting of structural colors can be categorized

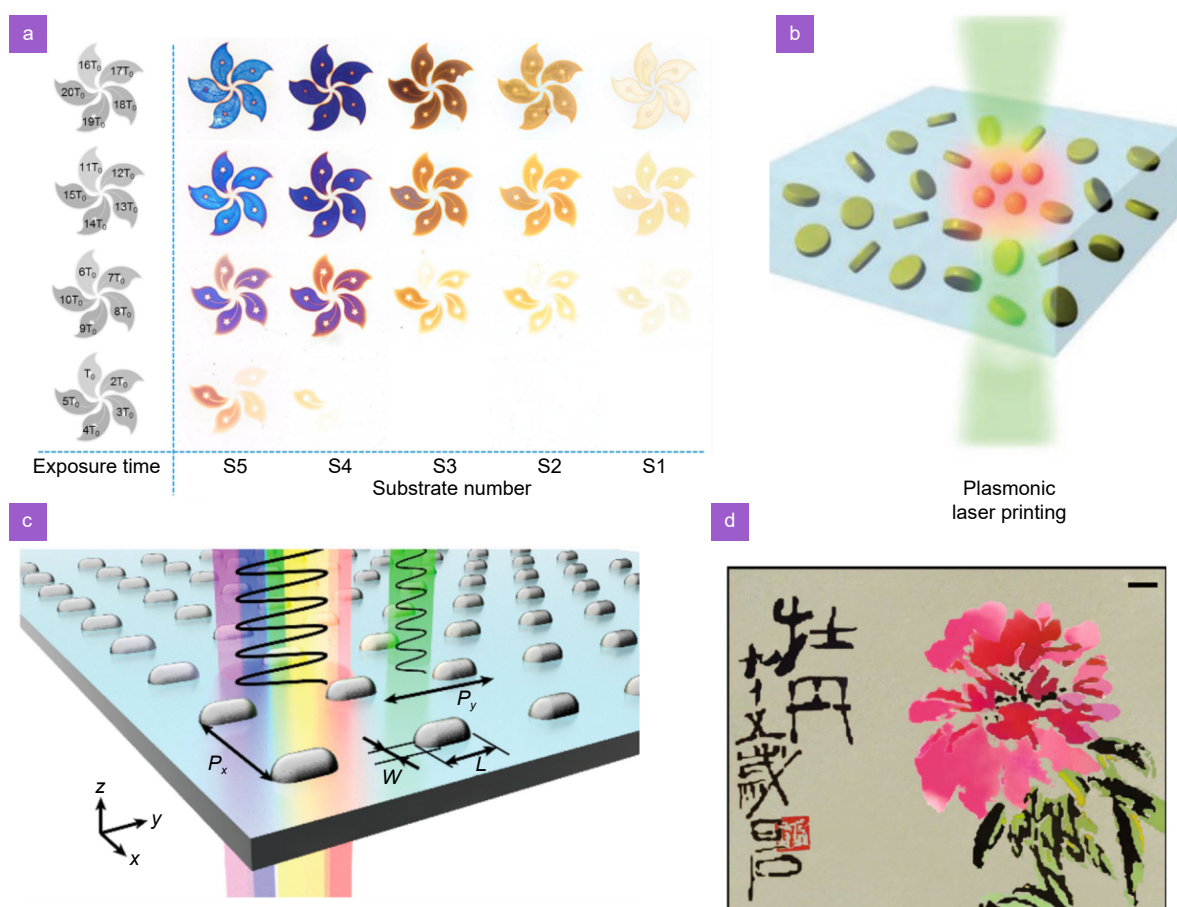


Fig. 18 | Plasmonic wide-gamut printing. (a) Color images of Hong Kong bauhinia flowers printed on various substrates. (b) The Au NDs can be thermally reshaped into nanospheres under single-pulse laser exposure with sufficient pulse energy. (c) Schematic of the single color plasmonic pixel consisting of a lattice of silver nanorods on a glass substrate. White light illumination polarized along the long axis of the nanorods results in distinct colors observed in reflection. The length L and width W of the nanorods set the local surface plasmon resonance; the periodicity along the x direction, P_x , sets the lattice coupling, and the periodicity along the y direction, P_y , sets the color luminance. (d) The fabricated hybrid structure of “Peony Flower” based on plasmonic systems. Figure reproduced with permission from: (a) ref.²⁹⁰, American Society of Chemistry; (b) ref.⁹⁵, John Wiley and Sons; (c) ref.³⁰⁸, American Society of Chemistry; (d) ref.⁷⁵, American Society of Chemistry.

according to fabrication methods, i.e., top-down and bottom-up methods. The integration of bottom-up with top-down methods facilitates the creation of 3D volumetric structures with uniform structural color in every direction. Most importantly, this approach enables the production of flexible, adaptable, and even responsive 3D structures. The incorporation of thermosensitive and photosensitive hydrogels introduces significant potential for advancing 4D structural color printing (Fig. 19(a) and 19(b))^{309–311}. Moreover, TPL 3D printing is an alternative way to achieve complete PBG with woodpile building blocks, providing slow light modes and stop-bands for coloration, particularly, extremely fine and complex 3D structures can be printed (Fig. 19(c))^{44,45}. Those emerging methods are promising for the printing

revolution, but their application scenarios are limited.

In the realm of planar printing, which is most frequently used in daily life and industry, high-temperature and wear-resistance materials are not concerned first for economical principle and manufacturability feasibility. Therefore, a viable method to maintain perfect endurance without color performance sacrifice as well as to support resonance mode is demanded. The introduction of ceramics to construct resonance cavity and oxidation layer as coatings for laser printing can flawlessly meet such purpose (Fig. 19(d))³⁸.

Additionally, Standing-wave optics can also be applied to lithography images in polymer films, this photo-sensitive polymer undergoes crosslinking under ultraviolet light, resulting in residual stress and the formation of

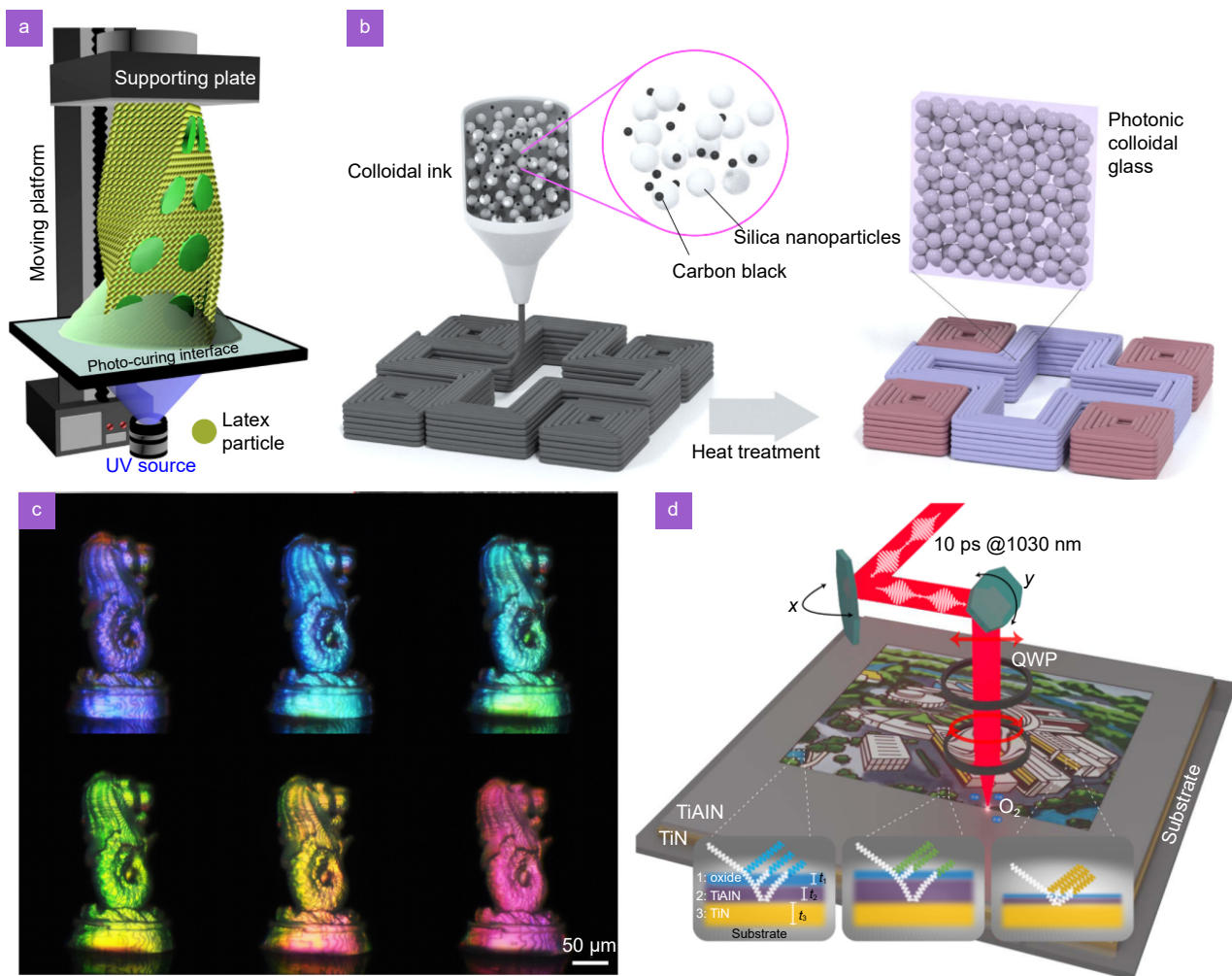


Fig. 19 | Other typical full-color printings. (a) Schematic of the continuous DLP 3D printing apparatus for fabricating 3D Lego brick structure with volumetric color property. (b) Schematics illustrating the 3D printing of colloidal inks into objects with isotropic structural color. Coloration is generated by photonic colloidal glasses obtained upon complete drying of the as-printed objects. (c) Miniaturized 3D Merlions with monochromatic structural colors printed by TPL. (d) Scheme of surface coloring by ultrafast laser. Figure reproduced with permission from: (a) ref.³⁰⁹, Springer Nature; (b) ref.⁴³, Springer Nature; (c) ref.⁴⁴, American Society of Chemistry; (d) ref.³⁸, Springer Nature.

craze-like microfibrils upon weak solvent infiltration. The presence of multilayered Bragg interferometers is the main reason for the presentation of structural color³⁷.

Overall, structural color printing provides a feasible and environment-friendly avenue to present information and images. There are various methods for structural color printing, and each of them has outstanding advantages but also shortcomings: Metasurface can offer ultrahigh-resolution printing, allowing for the display of more details and precise color replication. This is achieved by assigning more than one unit to a single pixel and providing greater freedom to control the unit's parameters. However, other methods are more cost-effective, while PC printing may not perfectly achieve complex information or images, F-P printing may not create

flexible or soft patterns, and plasmonic printing requires skilful operators to control the formation of a disordered system.

Conclusion and perspective

Structural color is initially inspired by nature and has been successfully applied in many fields through elaborate design and optimization. In this review, we summarized recent research progress and applications of structural color, including anti-counterfeiting, display technology, display-indicator integrated sensors, and printing. According to the mechanisms, structural color devices can be divided into metasurfaces, PCs, resonant cavities, plasmonic resonant systems, and colloidal crystal nanoparticles. Various applications based on these

mechanisms have shown significant advancements and promising potential to replace traditional strategies. Importantly, structural color devices have already been used in almost all aspects of life, military, and medicine and are going to revolutionize everything we do.

Additionally, considering the developmental history, the application of structural color has gradually evolved from aesthetic richness in color to a direction of multi-functionality and systematization. The fabrication methods for devices based on structural color have been progressively refined, transitioning from bottom-up approaches reliant on chemistry to top-down methods involving the construction of artificial structures, with increasing precision, color gamut, and color controllability. Currently, structural color has transcended single-plane structures, and is gradually advancing towards multidimensionality and multiscaling. However, there remain some challenges and room for improvement, which can boost the structural color application more advanced and desirable.

First, developing intelligent structural color devices. Although the advantages of dynamic adjustability have already broken through the inherent barriers of traditional devices in many fields, the rise of artificial intelligence has also posed new requirements for structural color application. In the future, it can be fused with intelligent devices, including chip implantation, integration into the IOT, and dynamic coding devices, to achieve a feedback loop of self-perception and autonomous adjustment of functions.

Second, establishing a nanostructure database system. Using structural design principles as a guide and improving the completeness of the database as the focus, on one hand, a model combining numerical algorithms and geometric structure designs should be established to explore the optimal three-dimensional structure through big data and artificial intelligence. On the other hand, a database of performance parameters for structural color devices under different material systems should be constructed, enhancing autonomous selection, and assisting future researchers in developing more advanced functional devices.

Third, enhancing the closed-loop link between simulation design and physical manufacturing. Although 4D printing, biomimetic metamaterials, and lithography technologies have provided methods to solve the current challenges of complex structure and high precision requirements of structural color devices, there are still lim-

itations in device integration, miniaturization, and material options. As a result, many simulation models with excellent performance are difficult to translate into physical prototypes. Therefore, future efforts should focus on expanding the printable material system and improving micro-nano fabrication processes, fully leveraging the important role of simulation design in guiding physical manufacturing and vice versa.

Finally, exploring applications of structural color in other fields. To broaden the application of structural color in various fields, the primary challenge that must be addressed is the achievement of large-scale fabrication. Both bottom-up and top-down approaches should concentrate on reducing costs and improving efficiency, with the development of assembly line production techniques. Following this, the exploration of applications for structural color devices in the realms of energy³¹², communication³¹³, and information technology should be pursued³¹⁴.

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Author contributions

All authors commented on the manuscript. Wenhao Wang, Qianqian Fu and Wang Zhang contributed equally to this work, they wrote the original draft. Long Wang, Liuying Wang and Xiaohu Wu proposed the original idea and supervised the project. Gu Liu and Youju Huang reviewed and edited the manuscript. Jie Huang, Haoyuan Zhang and Fuqiang Guo drew the pictures.

Competing interests

The authors declare no competing financial interests.



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